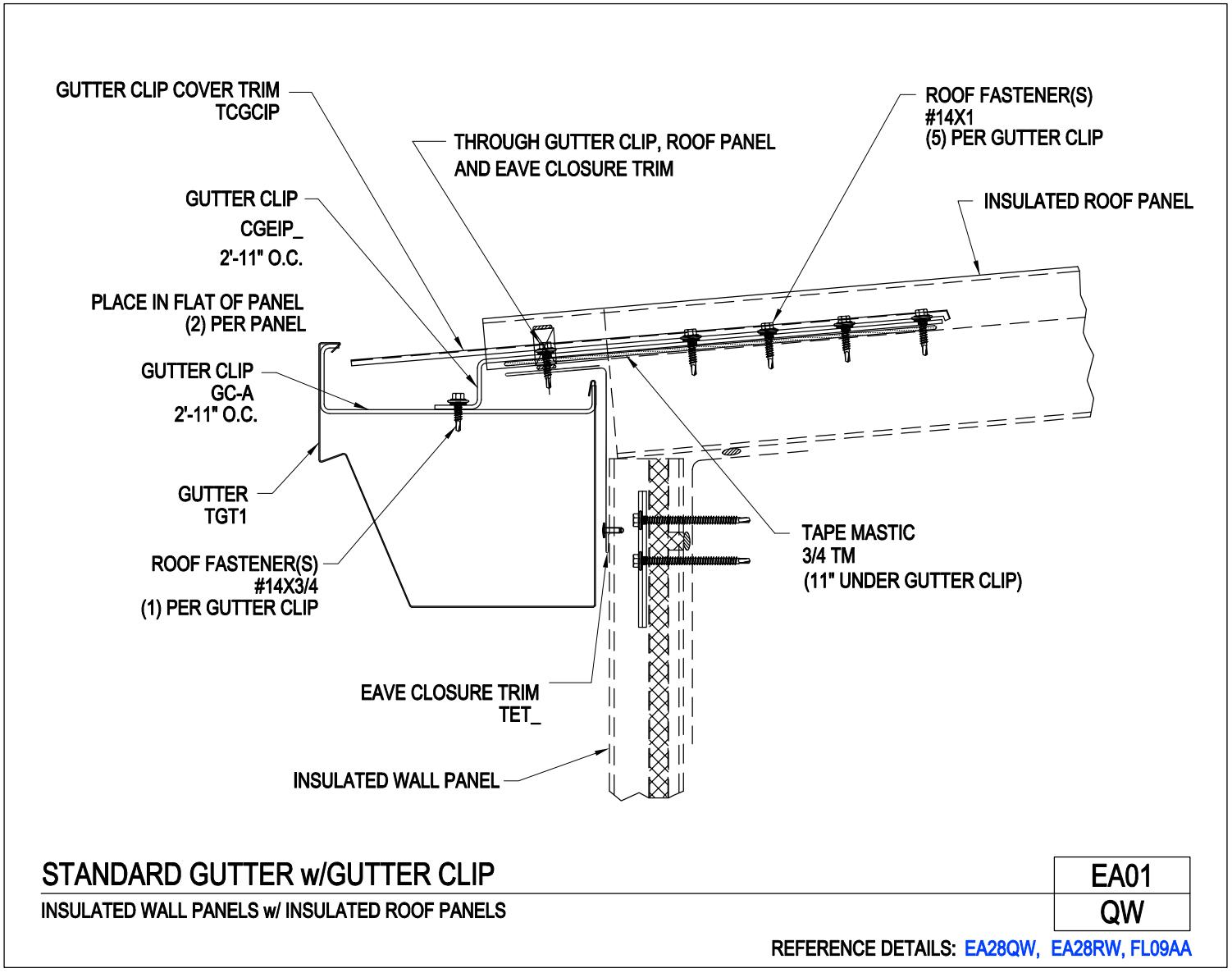
Product Manual - Insulated Standing Seam Roof Panels

RC36/RA, Electric Seamer Seaming Detail
RC37/RA, Ridge Closure Connections
RC61/RA, Basic Fasteners and Fastener Charts
RC62/RA, Erection Tools
RC64/RA, Direction of Roof Panel Installation
RF20B/RA, Top View at Panel Endlap with Staggered Support Angle, SA2
RP10/QA, Panel End Prep
WEA05/RW, High Side Attachments
WEA11A/RW, Roof to Wall at High Side

Standard Gutter w/ Gutter Clip
Insulated Wall Panels w/ Insulated Roof Panels
EA01/QW



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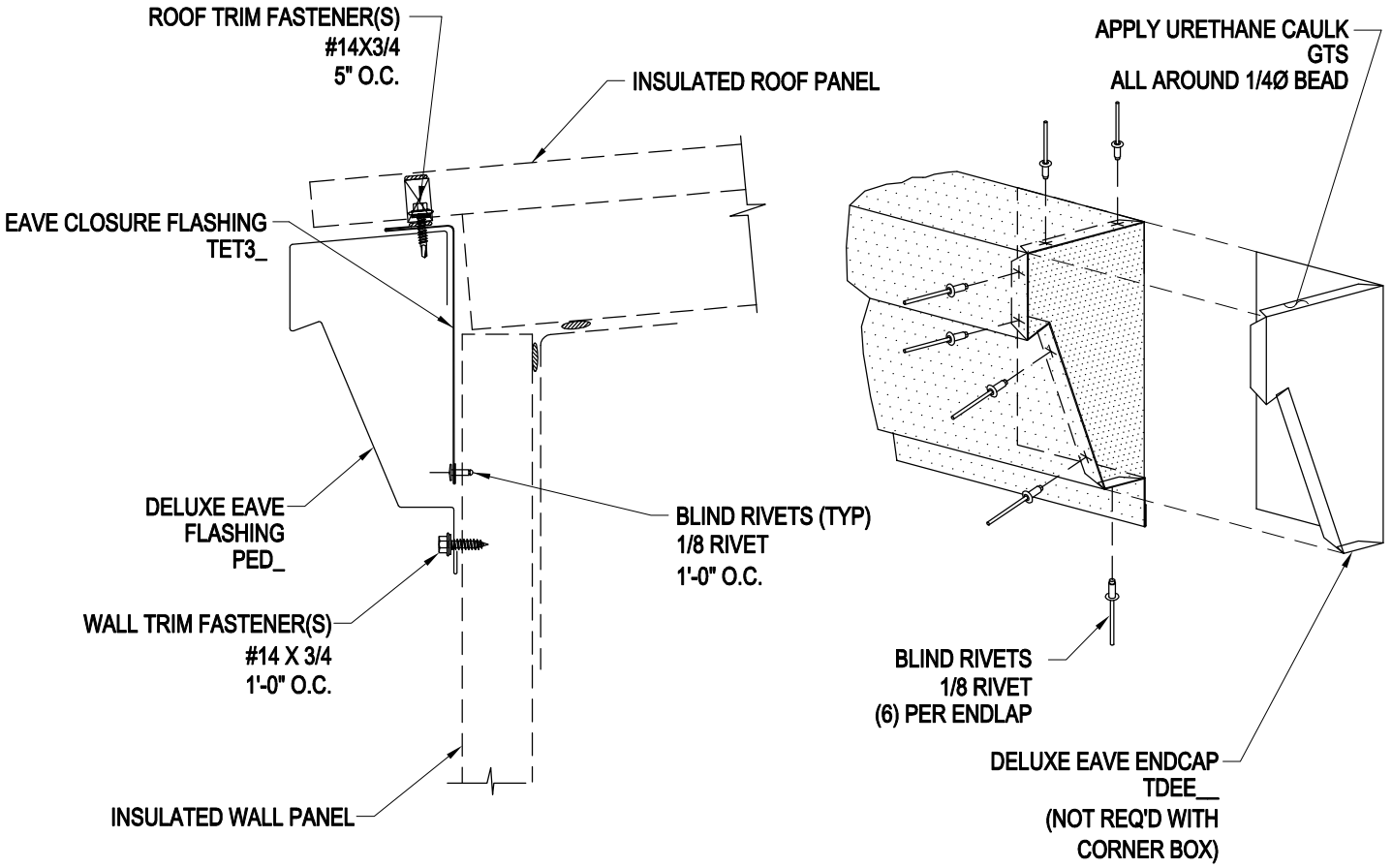
Deluxe Eave Flashing Installation at All Roof Slopes
Insulated Wall w/ Insulated Roof Panels
EA03/QW



DELUXE EAVE FLASHING INSTALLATION

INSULATED WALL w/ INSULATED ROOF PANELS

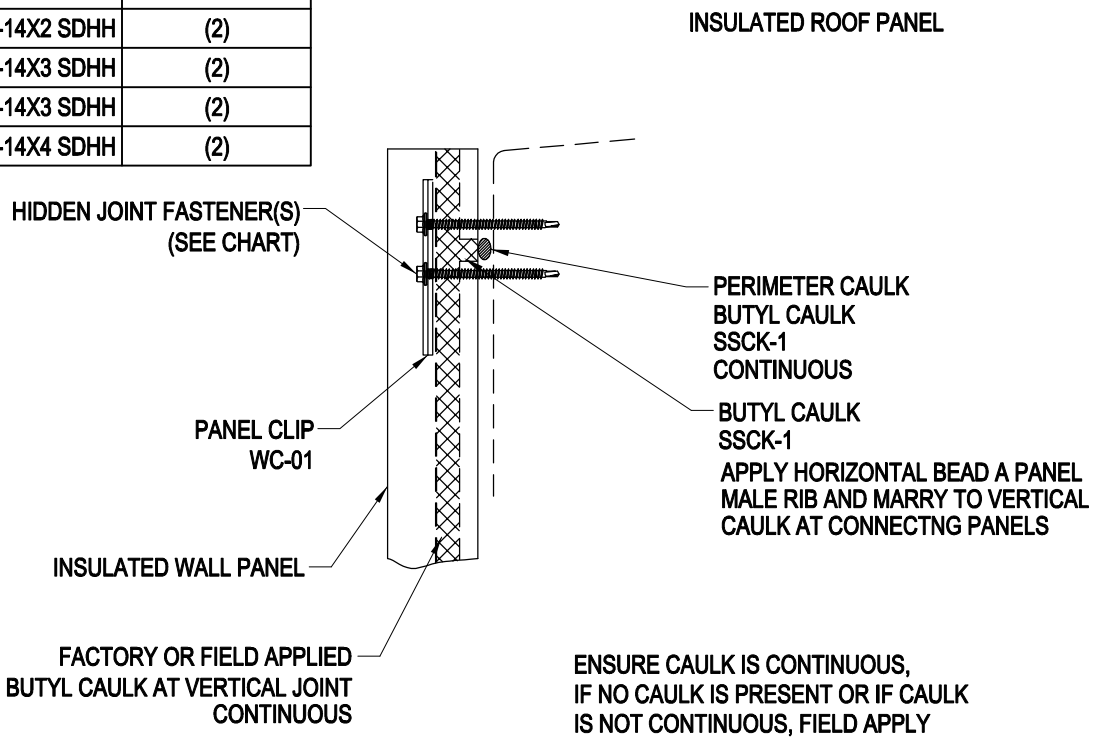
EA03
QW

Download the DWG file by clicking here.

To Section Index

Section at Eave w/ Insulated Roof Panels
Insulated Wall Panels
EA04A/QW

PANEL THICKNESS	HIDDEN JOINT FASTENER	FASTENER QTY. PER WC-01 CLIP
2"	#1/4-14X2 SDHH	(2)
2 1/2"	#1/4-14X3 SDHH	(2)
3"	#1/4-14X3 SDHH	(2)
4"	#1/4-14X4 SDHH	(2)



SECTION AT EAVE w/ INSULATED ROOF PANELS
INSULATED WALL PANELS

EA04A
QW

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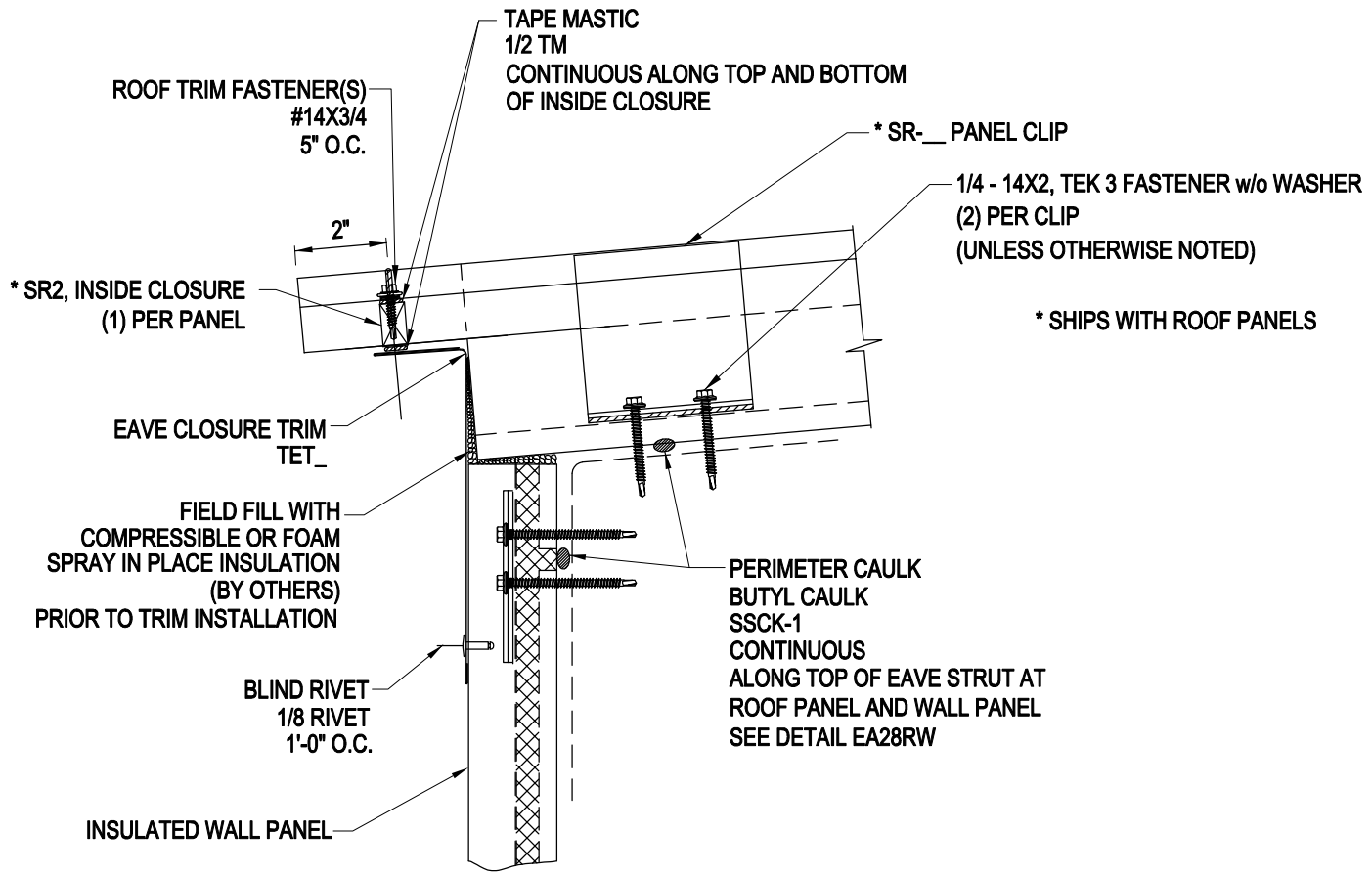
To Section Index

Roof Panel Installation at Eave
Insulated Wall Panels w/ Standing Seam (SR2) Insulated Roof Panels
EA04B/RW



ROOF PANEL INSTALLATION AT EAVE

INSULATED WALL PANELS w/ STANDING SEAM (SR2) INSULATED ROOF PANELS

EA04B
RW

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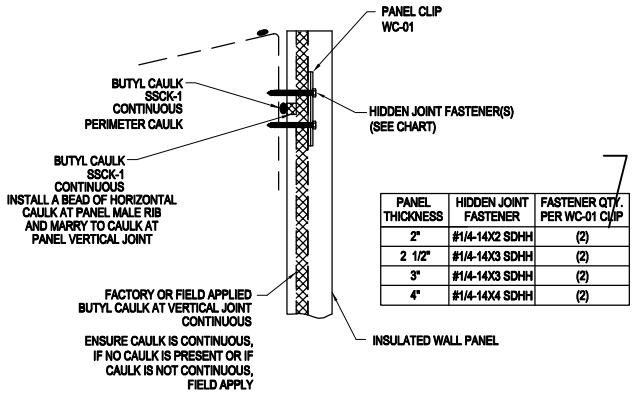
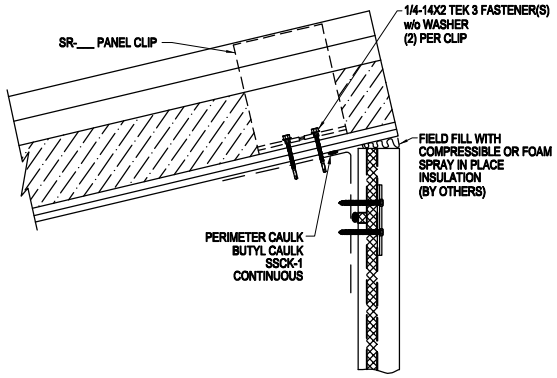
High Side Attachments
Insulated Wall Panels w/ Standing Seam (SR2) Insulated Roof Panels
EA05/RW

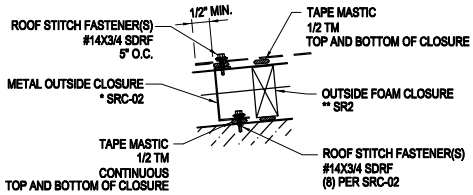


PANEL THICKNESS	HIDDEN JOINT FASTENER	FASTENER QTY. PER WC-01 CLIP
2"	#1/4-14X2 SDHH	(2)
2 1/2"	#1/4-14X3 SDHH	(2)
3"	#1/4-14X3 SDHH	(2)
4"	#1/4-14X4 SDHH	(2)

HIGH SIDE WALL PANEL ATTACHMENT



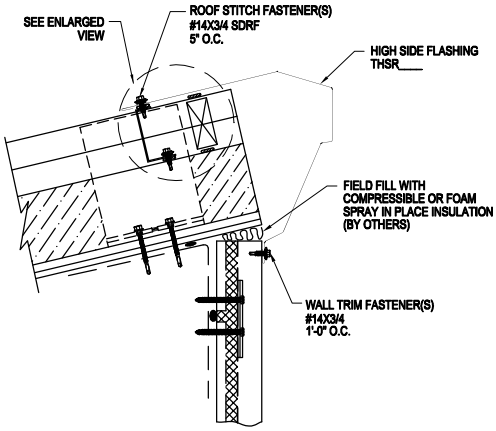
HIGH SIDE ROOF PANEL ATTACHMENT



ENLARGED VIEW

* SHIPS WITH ROOF PANELS

** A SECOND ROW OF FOAM CLOSURES (NOT SHOWN) REQUIRED FOR ALASKA ONLY



HIGH SIDE ROOF PANEL ATTACHMENT

HIGH SIDE ATTACHMENTS AT HIGH SIDE EAVE STRUT
INSULATED WALL PANELS w/ STANDING SEAM (SR2) INSULATED ROOF PANELS

EA05
RW

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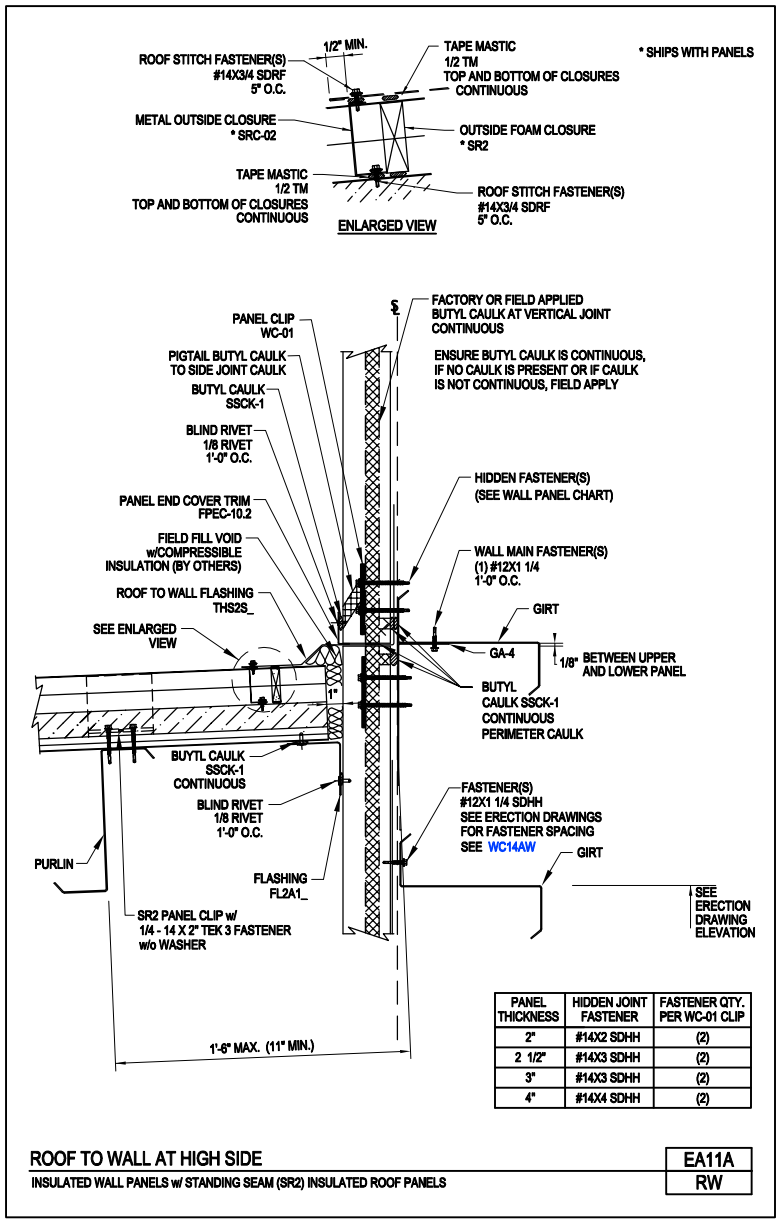
Roof to Wall at High Side
Insulated Wall Panels w/ Standing Seam (SR2) Insulated Roof Panels
EA11A/RW



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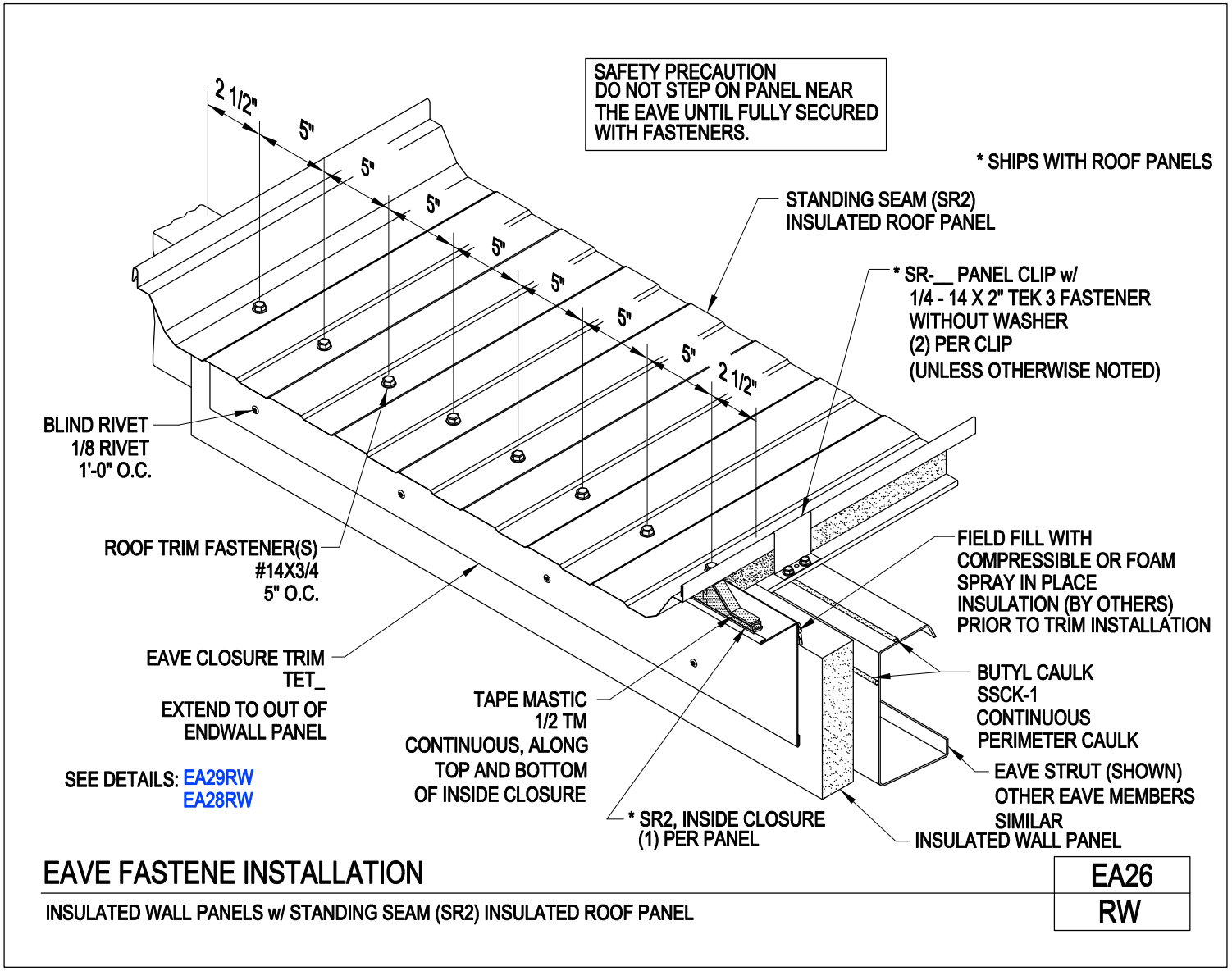
Fastener Installation at Eave
Insulated Wall Panels w/ Standing Seam (SR2) Insulated Roof Panels
EA26/RW



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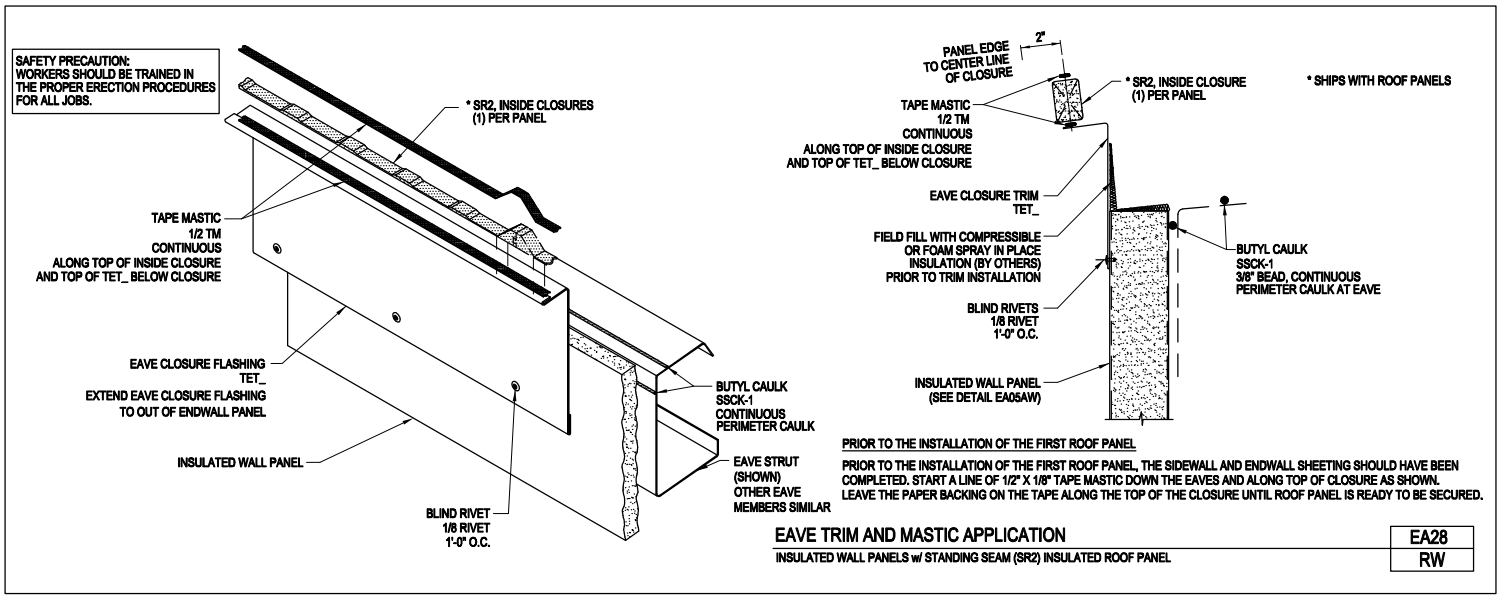
Trim and Mastic Application at Eave
Insulated Wall Panels w/ Standing Seam (SR2) Insulated Roof Panels
EA28/RW



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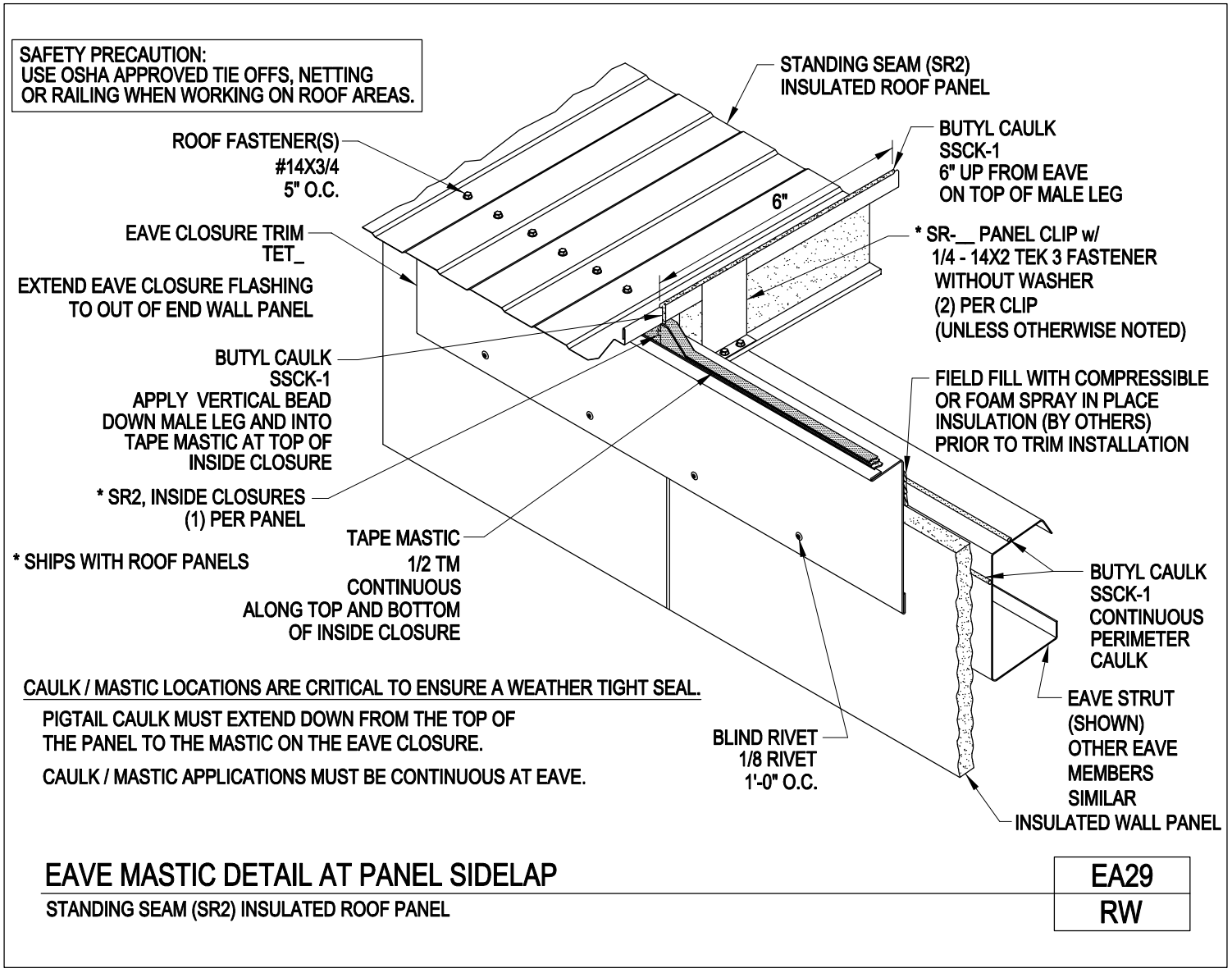
Eave Mastic Detail at Panel Sidelap
Standing Seam (SR2) Insulated Roof Panels
EA29/RW



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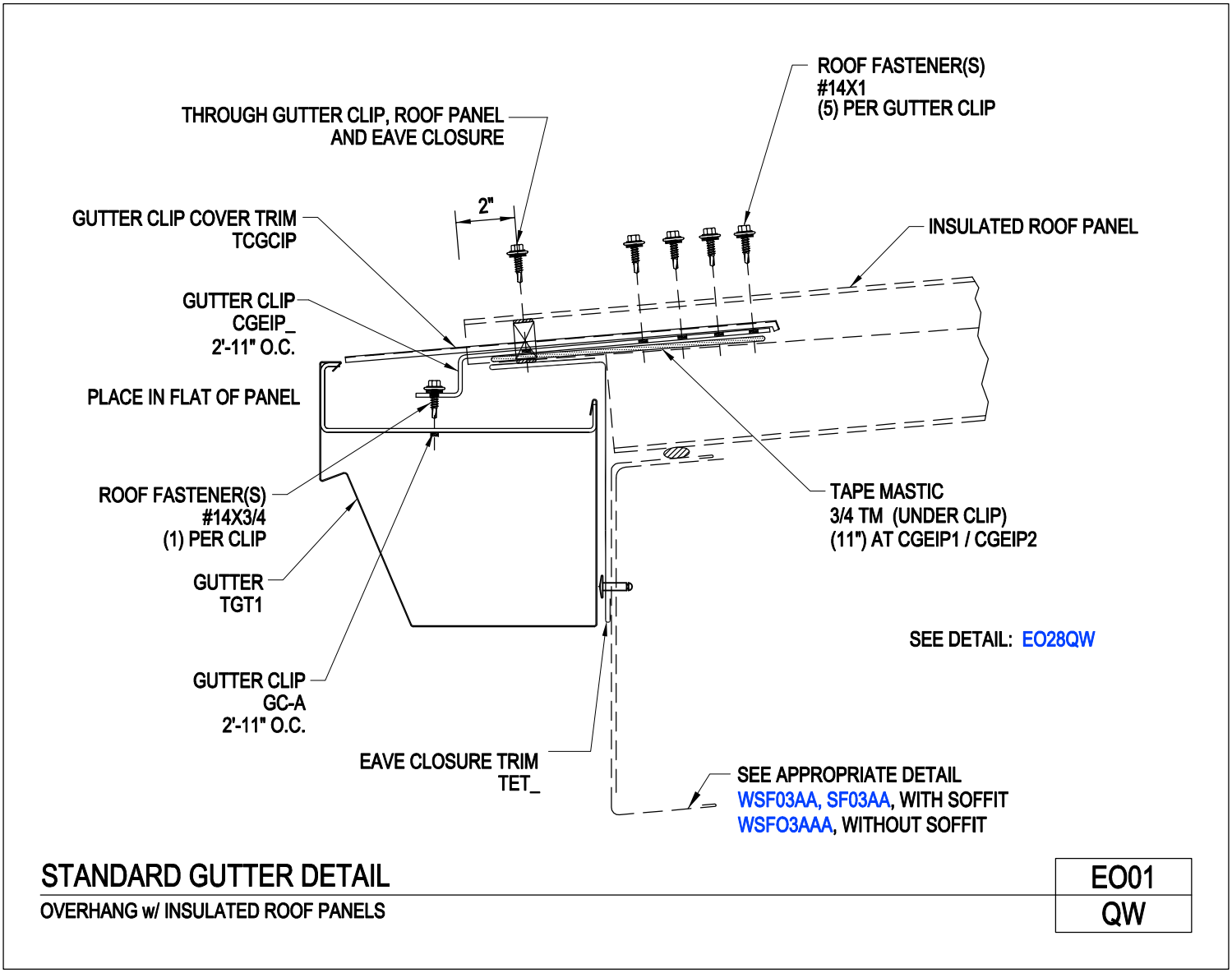
Standard Gutter Detail
Overhang w/Insulated Roof Panels
EO01/QW



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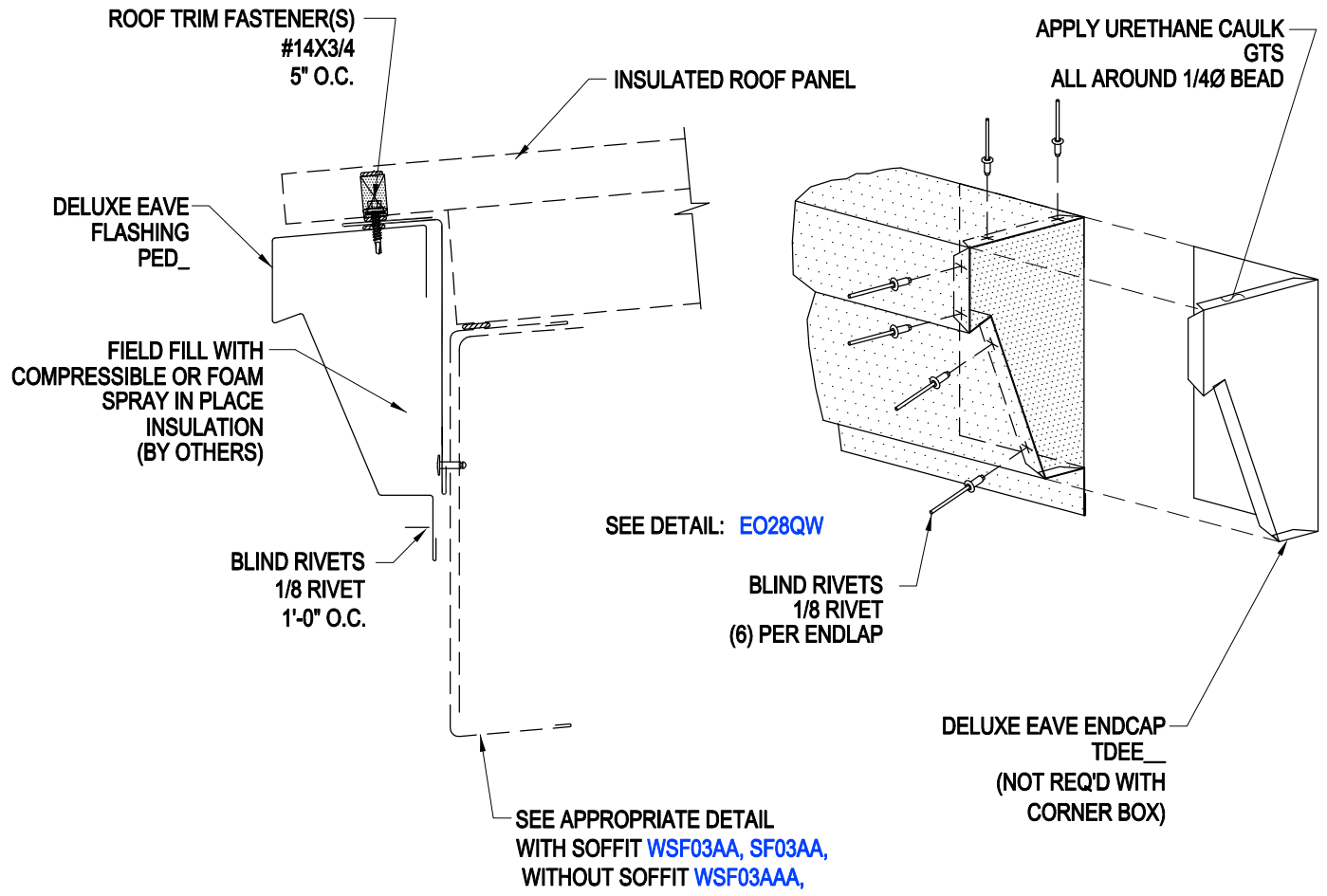
Deluxe Eave Flashing Installation at All Roof Slopes
Overhang w/ Insulated Roof Panels
EO03/QW



DELUXE EAVE FLASHING INSTALLATION

OVERHANG OR CANOPY w/ INSULATED ROOF PANELS

EO03
QW

Download the DWG file by clicking here.

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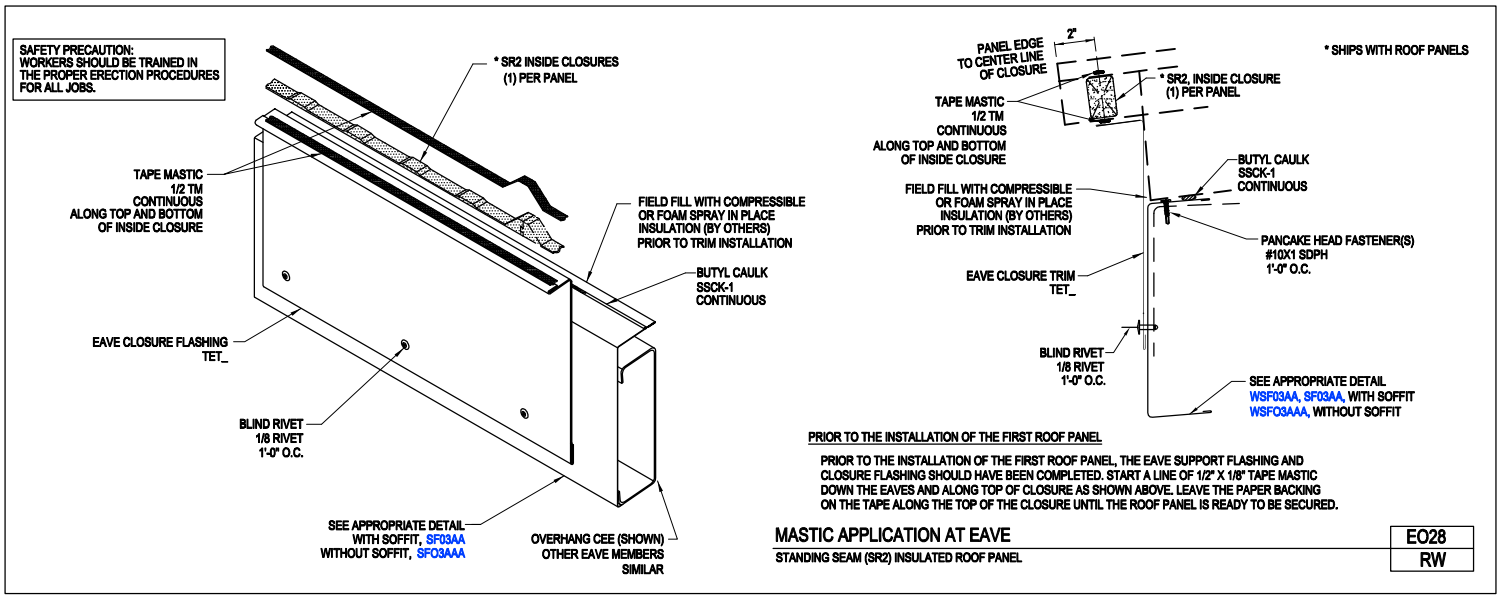
Mastic Application at Eave
Standing Seam (SR2) Insulated Roof Panels
EO28/RW



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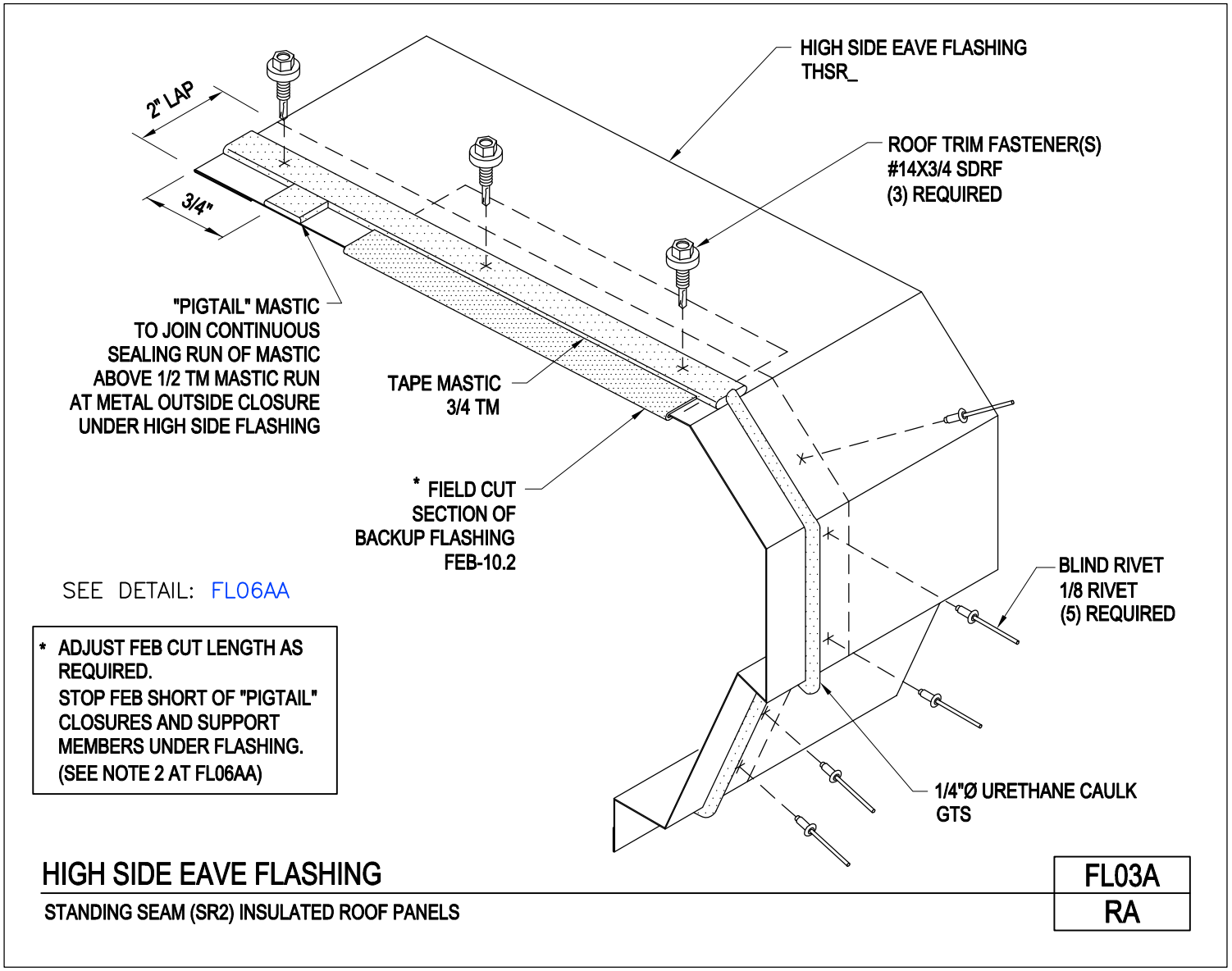
High Side Eave Flashing
Standing Seam (SR2) Insulated Roof Panels
FL03A/RA



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To Section Index

Panel Storage - Unloading Panels
Insulated Panels
GE50/QW

Reinforced Lifting Points are Clearly Marked on the Panel Bundle (See Figure 1)
Long Length Panels have Two or More Lifting Points (See Figure 2).

Use Extreme Care to Avoid Bumping or Dropping the Panels while Lifting and Maneuvering.

Hoist the panels to the roof with the aid of nylon slings and a spreader bar to prevent any chance of bending or buckling the panels.

Unloading with a Forklift

- Over engagement of forks will cause damage to the materials located on the opposite side of the bundle being lifted
- Panels Should Not Deflect Significantly in the Lifting Process.
- Ensure the forks are between the 3" foam stickers at the bottom of each bundle. Lift bundles one at a time with the forklift

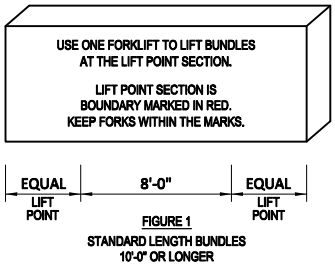


FIGURE 1
STANDARD LENGTH BUNDLES
10'-0" OR LONGER

Unloading with an Overhead Crane

- Use nylon reinforced slings or straps located at a minimum of two points along the length of the bundle for Crane lifting of the individual bundles.
- Chains or Cables should not come in contact with the panels.
- Suitably stiff inserts should be located at top and bottom of the bundles at the sling positions to protect the edges of the upper and lower panels.
- When bundles are longer than 15'-0" it is suggested that a properly designed and fabricated lifting beam is used.

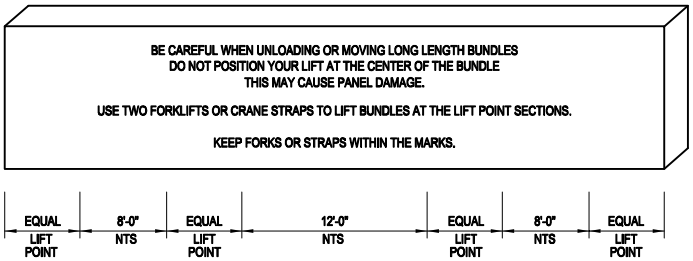


FIGURE 2
LONG LENGTH BUNDLES
36'-0" OR LONGER

PANEL STORAGE - UNLOADING PANELS
INSULATED PANELS
GE50
QW

Download the DWG file by clicking here.

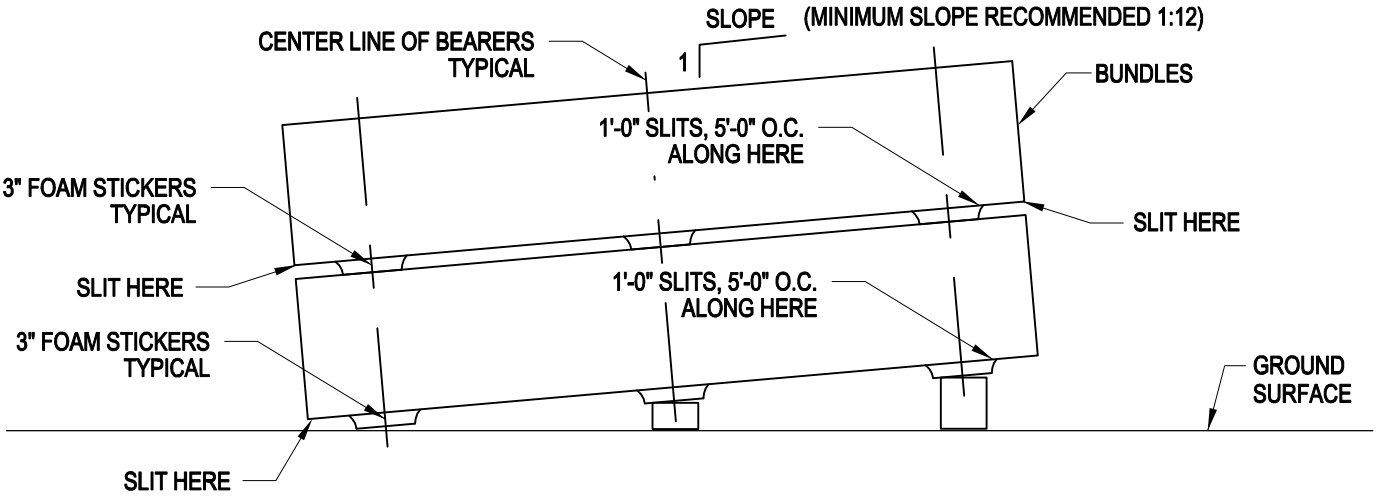
To Section Index

Panel Storage
Insulated Panels
GE51/WW

CAREFULLY, unload panel bundles and place directly in a protected storage area on a firm, level surface clear of debris, standing water, direct sun and drifting snow and under cover*, for preferrably no more than 30 days.

Stack bundles no more than (2) high with the foam stickers for the upper bundle should be located in line with the foam stickers of the lower bundle. Elevate with wood blocking, to allow air circulation under the bundle and on at least a 1:12 slope so water does not accumulate. Slit plastic wrap at at base to allow air flow. The continuous cut should be made along the width of the bundle and 1'-0" at 5'-0" O.C. along the length of the bundle The addition of a waterproof cover will be required to protect panels from wet weather ans sun exposure during transit.

* Always, store the panels properly in a dry location where they are covered from direct sunlight. Prolonged exposure to direct sunlight will cause the plastic film to bond to the metal panel face. Plastic film that has bonded to the metal surface becomes very difficult to remove.



INSPECT PANELS DAILY

Inspect daily for moisture and insure no sags are present. Trapped moisture can damage the panel finish and void applicable finish warranties.
If panel bundles containing moisture or sags should be dried and carefully re-stacked to avoid damage to panels.
Bundles should be firmly tied or weighted down once bundle is broken open.

PANEL STORAGE	GE51
INSULATED PANELS	WW

Download the DWG file by clicking here.

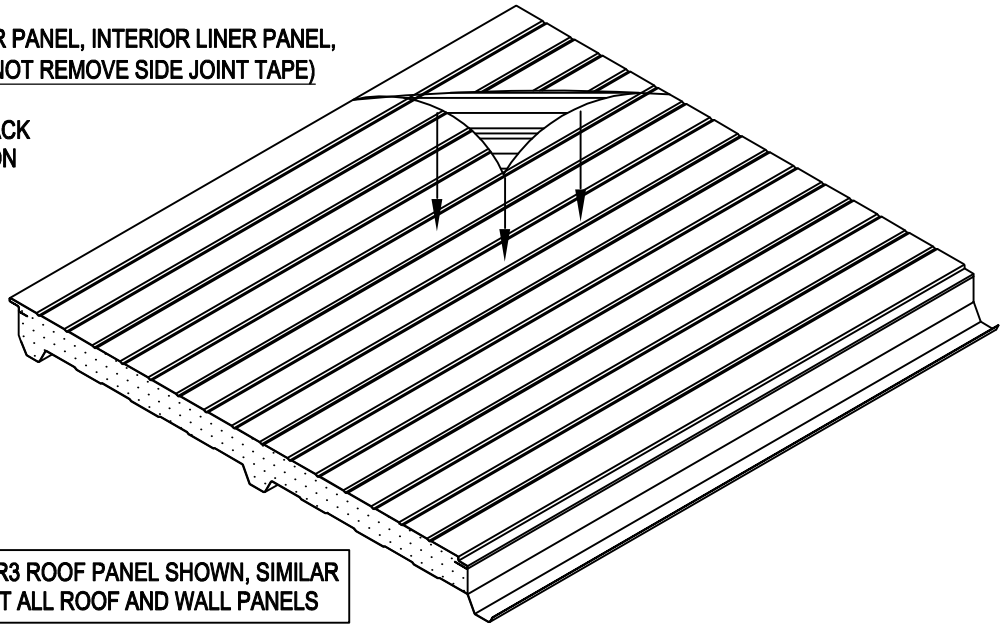
To Section Index

Removing Protective Film
Insulated Panels
GE52/QW

PROTECTIVE FILM REMOVAL AT EXTERIOR PANEL, INTERIOR LINER PANEL, AND PANEL AREA OF SIDE JOINTS (DO NOT REMOVE SIDE JOINT TAPE)

STARTING AT A PANEL CORNER PULL BACK FILM AT A 45° ANGLE WITH EVEN TENSION PULL WITH EVEN TENSION TO PREVENT TEARING AND FACILITATE REMOVAL.

IF ADHESIVE RESIDUE IS PRESENT AFTER FILM REMOVAL CLEAN THE PANEL SURFACE WITH A SOFT CLOTH AND WATER (A CITRUS BASE SOLUTION ADDED TO THE WATER WILL ENHANCE REMOVAL OF ADHESIVE RESIDUE).



HR3 ROOF PANEL SHOWN, SIMILAR AT ALL ROOF AND WALL PANELS

DO NOT REMOVE THE PROTECTIVE FILM FROM THE PANEL UNTIL THAT PANEL IS READY FOR INSTALLATION.

INSULATED PANELS TEMPORARY PROTECTIVE PLASTIC FILM KEEPS THE METAL SURFACE CLEAN AND HELP PREVENT DAMAGE IN SHIPPING AND HANDLING.

STORE PANELS PROPERLY IN A DRY LOCATION WHERE THEY ARE COVERED FROM DIRECT SUNLIGHT.

PROTECTIVE PLASTIC FILM IS NOT TO BE EXPOSED TO DIRECT SUNLIGHT FOR MORE THAN 48 HOURS. PROLONGED EXPOSURE TO DIRECT SUNLIGHT MAY CAUSE THE PLASTIC FILM TO BOND TO THE METAL PANEL FACE. PROLONGED EXPOSURE TO TEMPERATURES ABOVE 80°F IS NOT RECOMMENDED AS IT MAY RESULT IN RESIDUAL ADHESION RESIDUE ON THE PANEL FACE.

REMOVING PROTECTIVE FILM	GE52
INSULATED PANELS	QW

Download the DWG file by clicking here.

To Section Index

Weather Tightness Requirements
Insulated Panels
GE54/QW

WEATHER TIGHTNESS REQUIREMENTS

TO PREVENT CONDENSATION ISSUES CARE MUST BE TAKEN BY THE INSULATED PANEL INSTALLER TO ENSURE PROPER SEALING OF THE BUILDING.

NOTE THE FOLLOWING:

A) ALL MATERIALS MUST BE INSTALLED AS SHOWN ON THE PROVIDED ERECTION DETAILS.

B) ALL PERIMETER CAULKING AND BUTYL SEALANT APPLICATIONS MUST BE INSTALLED AS AS SHOWN ON THE ERECTION DETAILS.

C) CONTINUOUS CAULK AND TAPE MASTIC APPLICATIONS (FACTORY OR FIELD) MUST BE CAREFULLY INSPECTED AND ANY VOIDS FOUND MUST BE FIELD APPLIED.

D) GAPS, VOIDS OR AIR SPACE CREATED AT PANEL TO PANEL TRANSITIONS; AS AT RAKE, LOW EAVE, RIDGE, HIGH SIDE EAVE, ROOF TO WALL OR CORNERS MUST BE FIELD FILLED WITH LOOSE COMPRESSIBLE OR FOAM SPRAY IN PLACE INSULATION (BY OTHERS UNLESS SPECIFICALLY ORDERED AND NOTED ON THE ERECTION DRAWING.

AMERICAN BUILDINGS COMPANY WILL NOT BE RESPONSIBLE FOR ANY CONDENSATION ISSUES THAT MAY OCCUR DUE TO IMPROPER INSTALLATION.

IF THE ERECTOR IS NOT EXPERIENCED WITH THE INSULATED PANELS SUPPLIED BY AMERICAN BUILDINGS COMPANY, IT IS STRONGLY RECOMMENDED THAT A FIELD TECHNICIAN BE ON SITE BEFORE BEGINNING PANEL INSTALLATION. PANEL INSTALLATION. CONTACT YOUR PROJECT COORDINATOR TO REQUEST AND SCHEDULE A FIELD TECHNICIAN.

WEATHER TIGHTNESS REQUIREMENTS	GE54
INSULATED PANELS	QW

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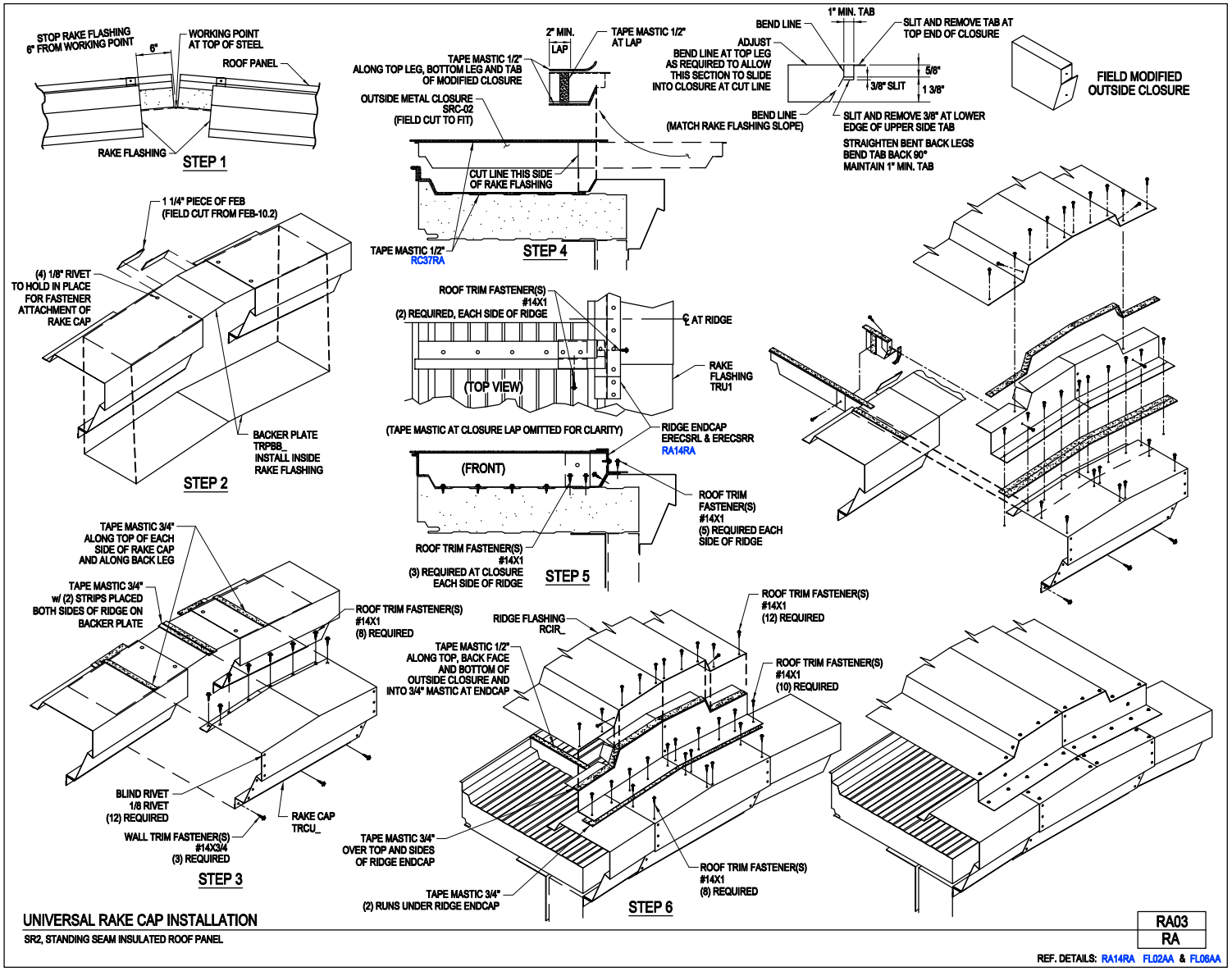
To Section Index

Universal Rake Cap Installation
SR2, Standing Seam Insulated Roof Panel
RA03/RA



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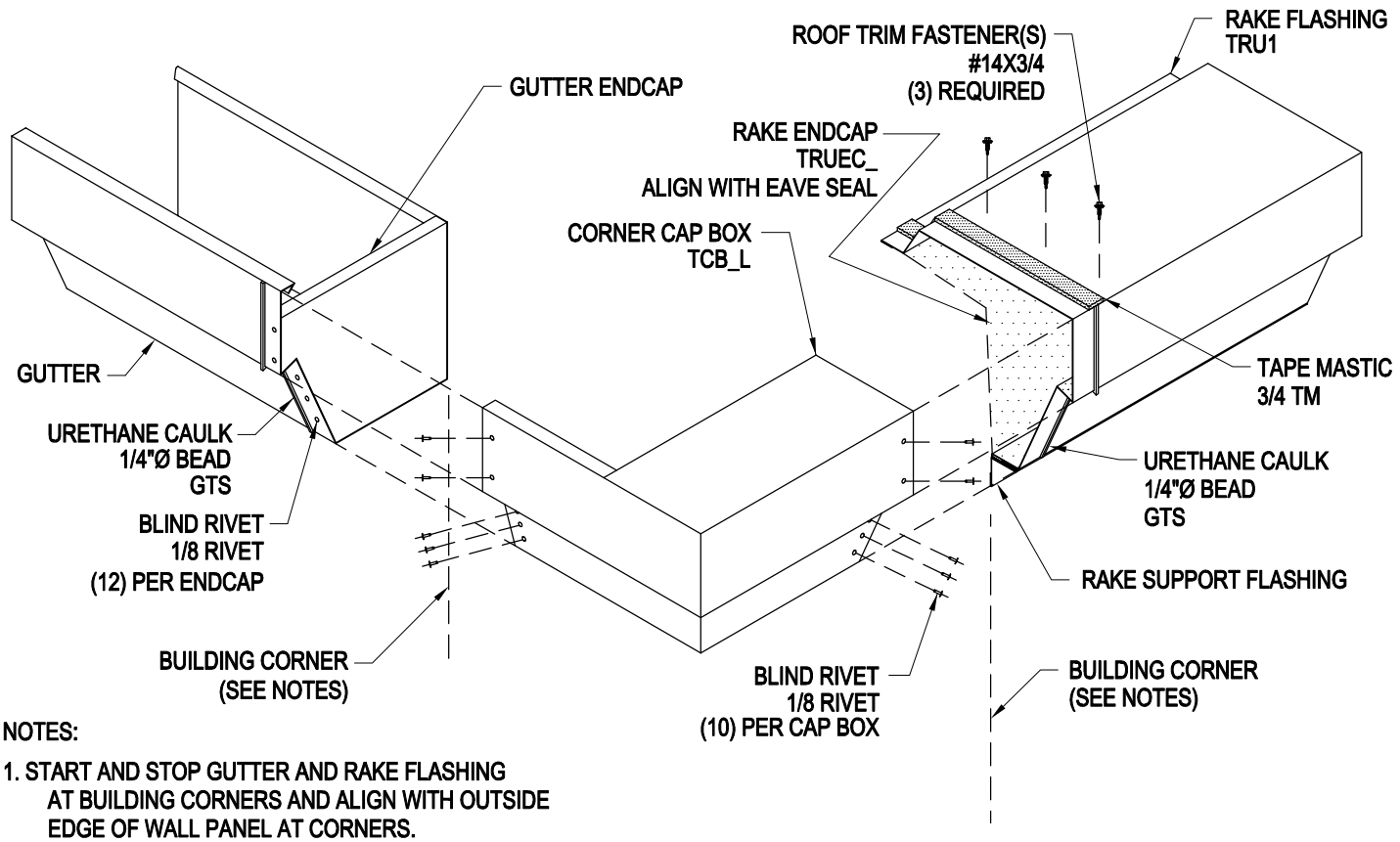
Corner Cap Box Installation
Typical, All Roof Panel Types
RA04/AA



NOTES:

1. START AND STOP GUTTER AND RAKE FLASHING AT BUILDING CORNERS AND ALIGN WITH OUTSIDE EDGE OF WALL PANEL AT CORNERS.
2. THE FIRST 10 FEET OF THE RAKE FROM THE CORNER SHOULD BE TEMPORARILY ATTACHED TO ALLOW ADJUSTMENT WHEN INSTALLING THE CORNER BOXES. PERMANENTLY ATTACH THE RAKE AFTER CORNER BOXES ARE INSTALLED.

SAFETY PRECAUTION:
WORKERS SHOULD ALWAYS WEAR GLOVES WHEN HANDLING METAL SURFACES WITH SHARP EDGES.

CORNER CAP BOX INSTALLATION
TYPICAL, ALL ROOF PANEL TYPES

RA04
AA

Download the DWG file by clicking here.

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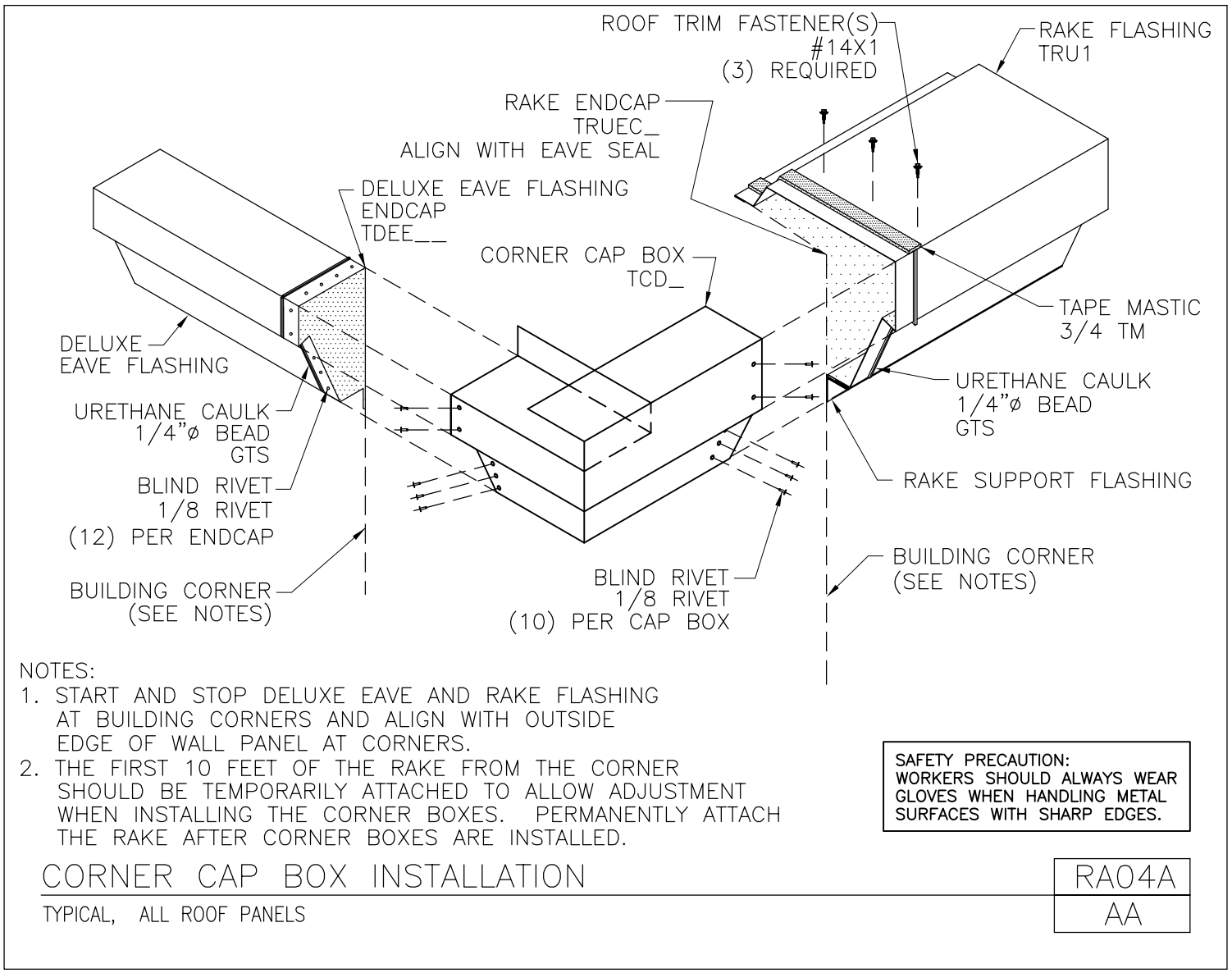
Corner Cap Box Installation
Typical, All Roof Panels
RA04A/AA



NOTES:
1. START AND STOP DELUXE EAVE AND RAKE FLASHING AT BUILDING CORNERS AND ALIGN WITH OUTSIDE EDGE OF WALL PANEL AT CORNERS.
2. THE FIRST 10 FEET OF THE RAKE FROM THE CORNER SHOULD BE TEMPORARILY ATTACHED TO ALLOW ADJUSTMENT WHEN INSTALLING THE CORNER BOXES. PERMANENTLY ATTACH THE RAKE AFTER CORNER BOXES ARE INSTALLED.

SAFETY PRECAUTION:
WORKERS SHOULD ALWAYS WEAR GLOVES WHEN HANDLING METAL SURFACES WITH SHARP EDGES.

CORNER CAP BOX INSTALLATION — RA04A
TYPICAL, ALL ROOF PANELS — AA

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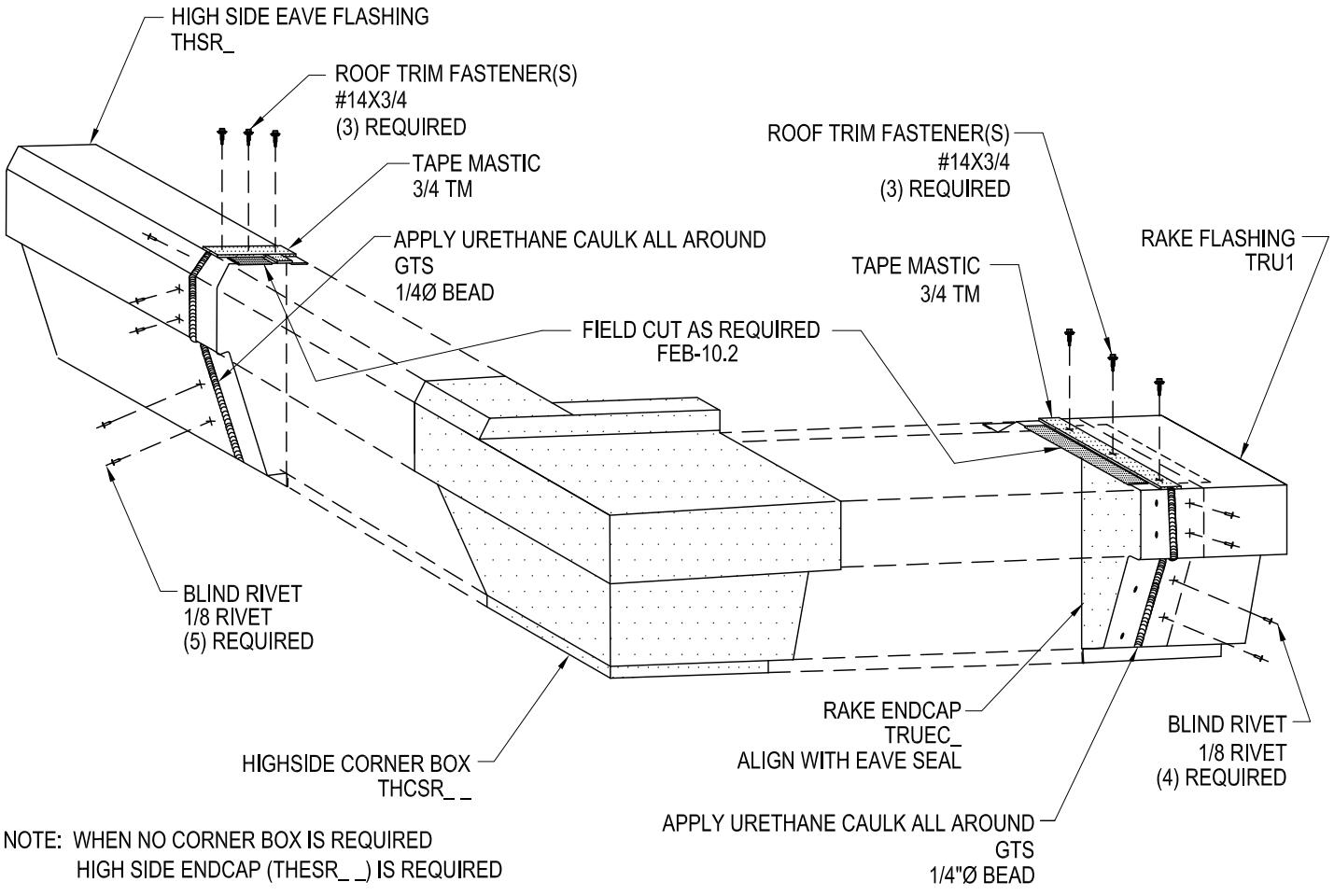
High Side Corner Box
Standing Seam (SR2) Insulated Roof Panels
RA04B/RA



HIGH SIDE CORNER BOX
STANDING SEAM (SR2) INSULATED ROOF PANELS

RA04B
RA

Download the DWG file by clicking here.

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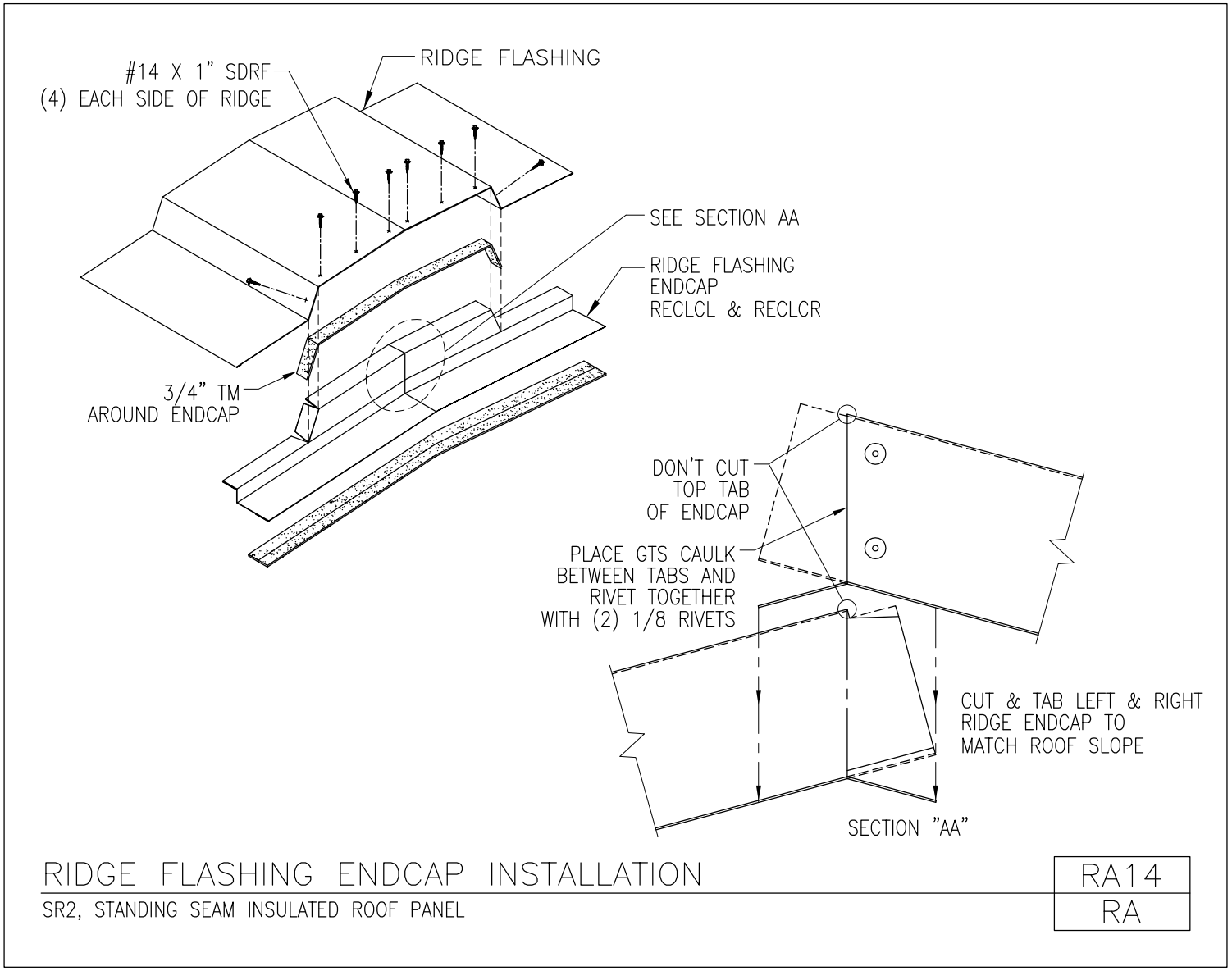
Ridge Flashing Endcap Installation
Standing Seam (SR2) Insulated Roof Panels
RA14/RA



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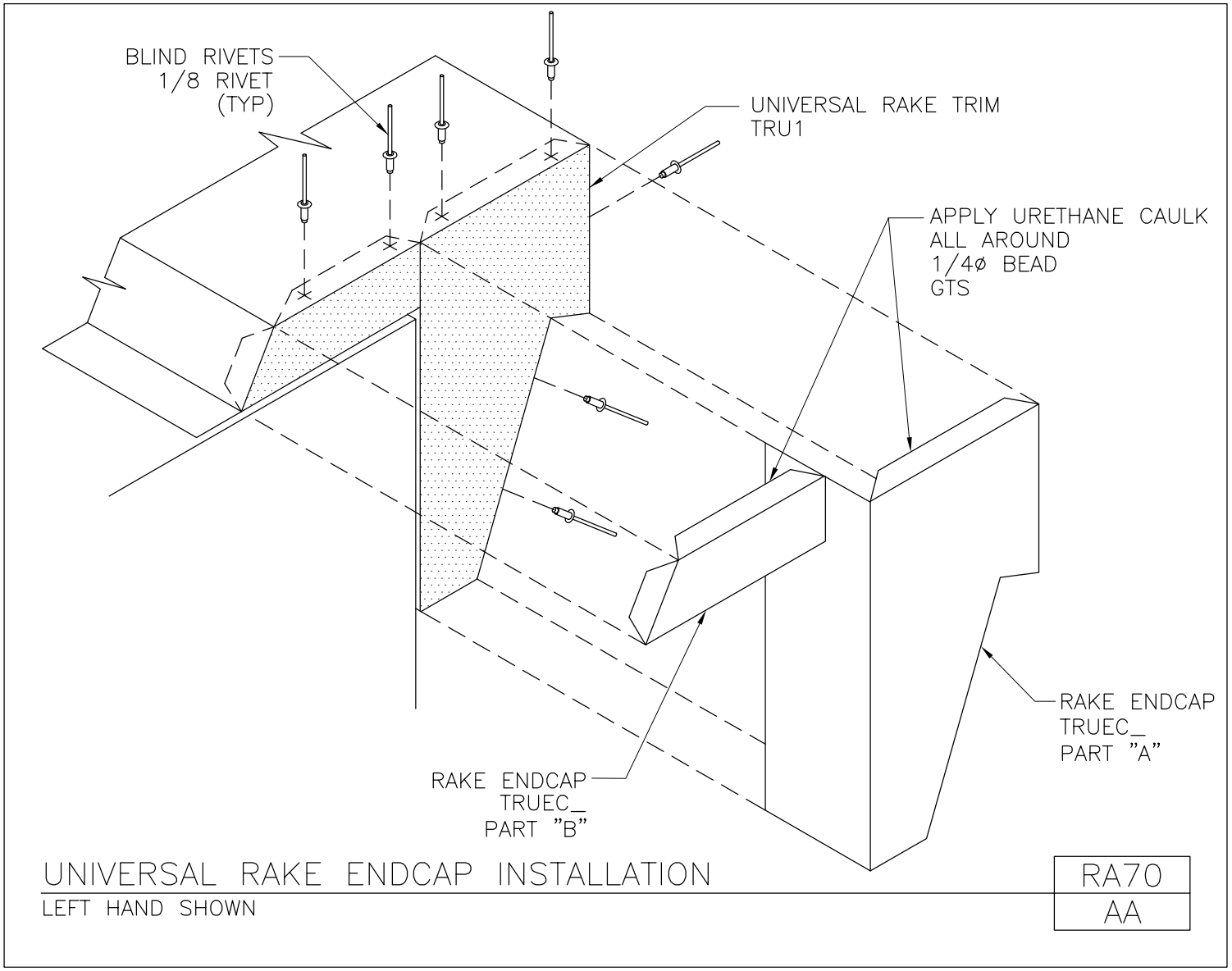
Universal Rake Endcap Installation
Left Hand Shown
RA70/AA



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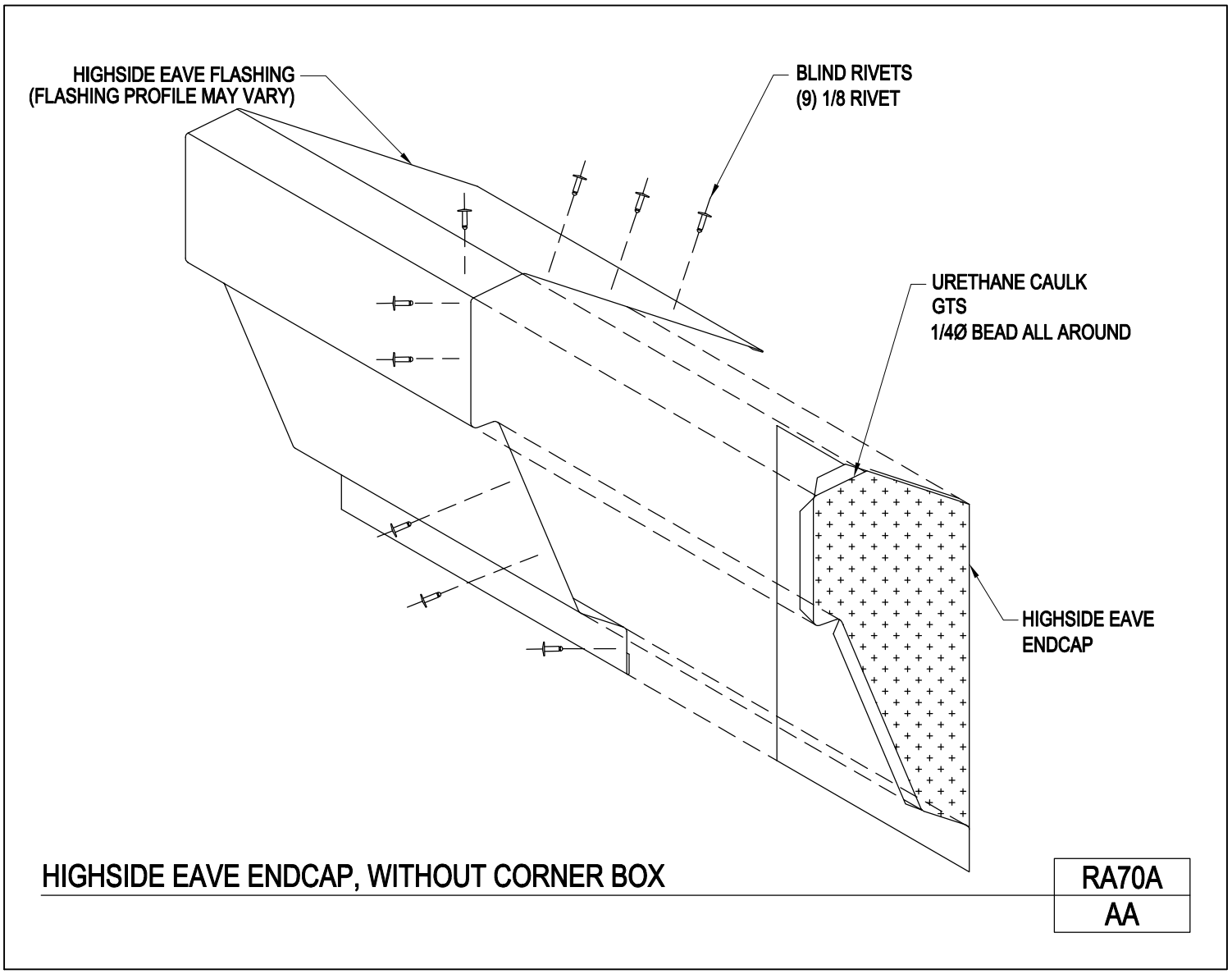
High Side Eave Endcap, Without Corner Box

RA70A/AA



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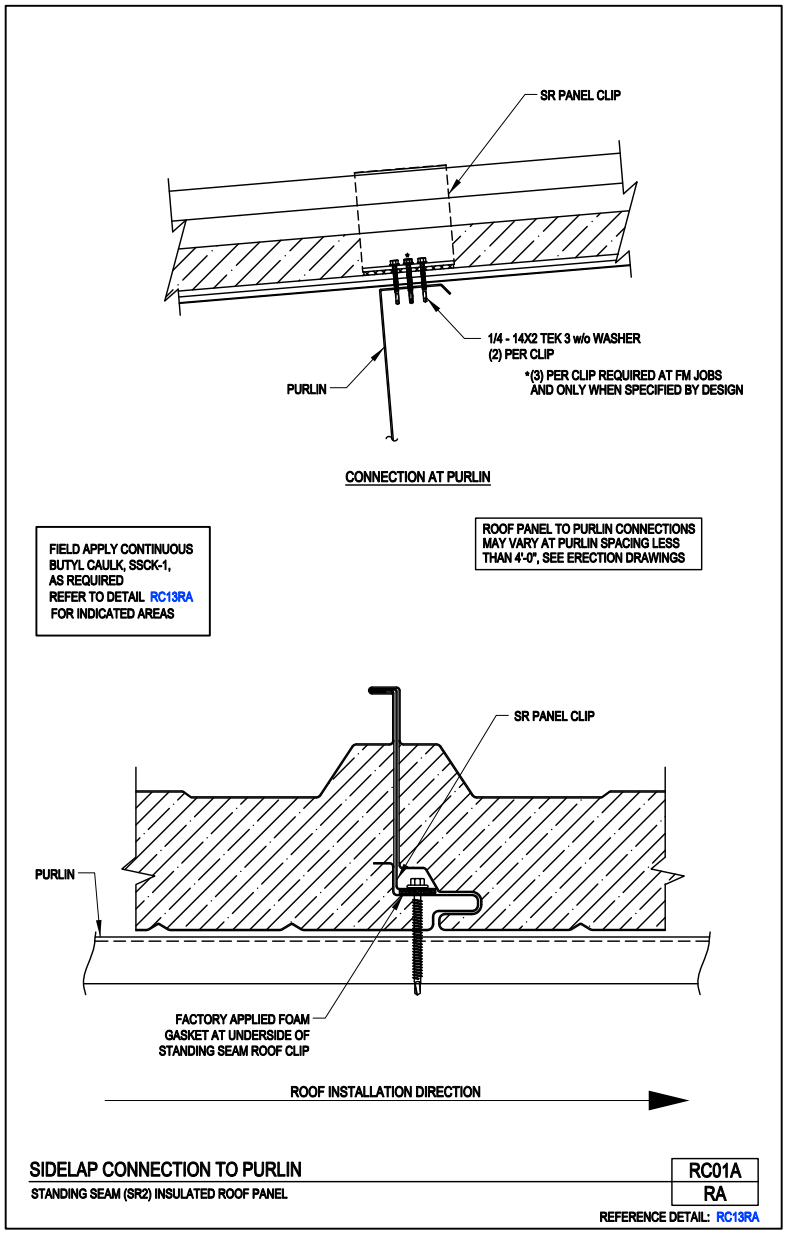
Sidelap Connection to Purlin
Standing Seam (SR2) Insulated Roof Panels
RC01A/RA



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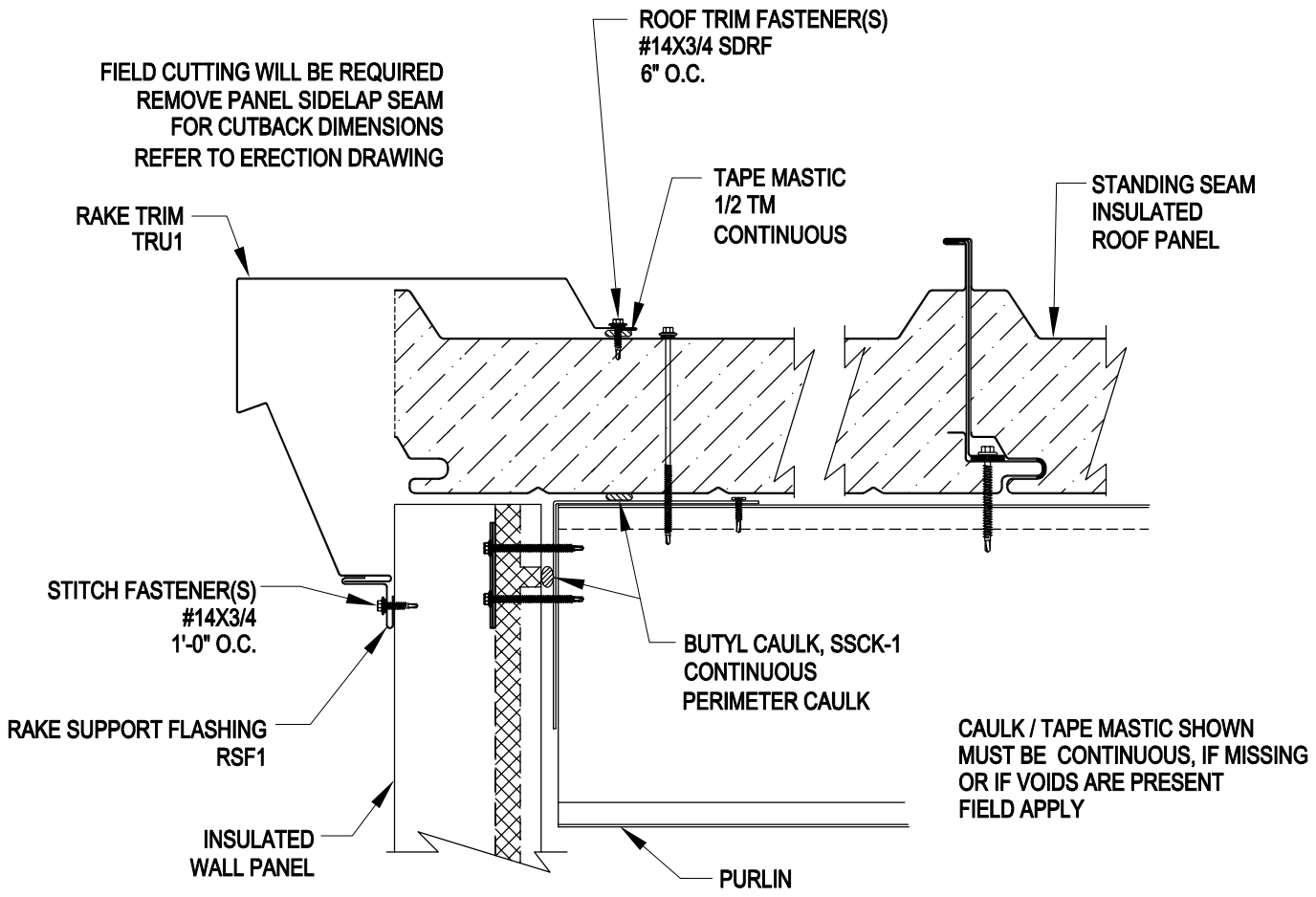
Rake Flashing
Standing Seam (SR2) Insulated Roof Panels
RC02A/RW



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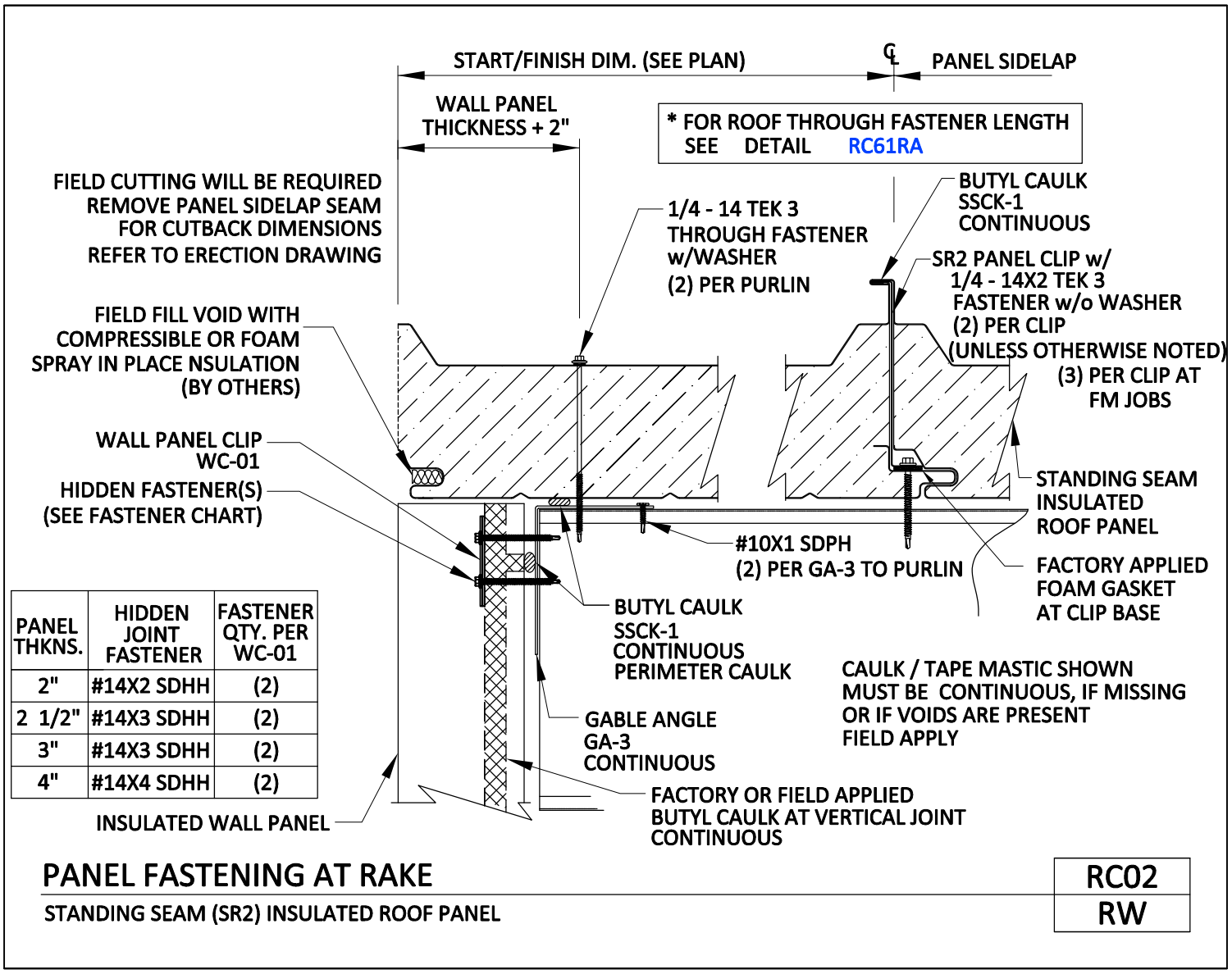
Panel Fastening at Rake
Standing Seam (SR2) Insulated Roof Panels
RC02/RW



PANEL THKNS.	HIDDEN JOINT FASTENER	FASTENER QTY. PER WC-01
2"	#14X2 SDHH	(2)
2 1/2"	#14X3 SDHH	(2)
3"	#14X3 SDHH	(2)
4"	#14X4 SDHH	(2)

Download the DWG file by clicking here.

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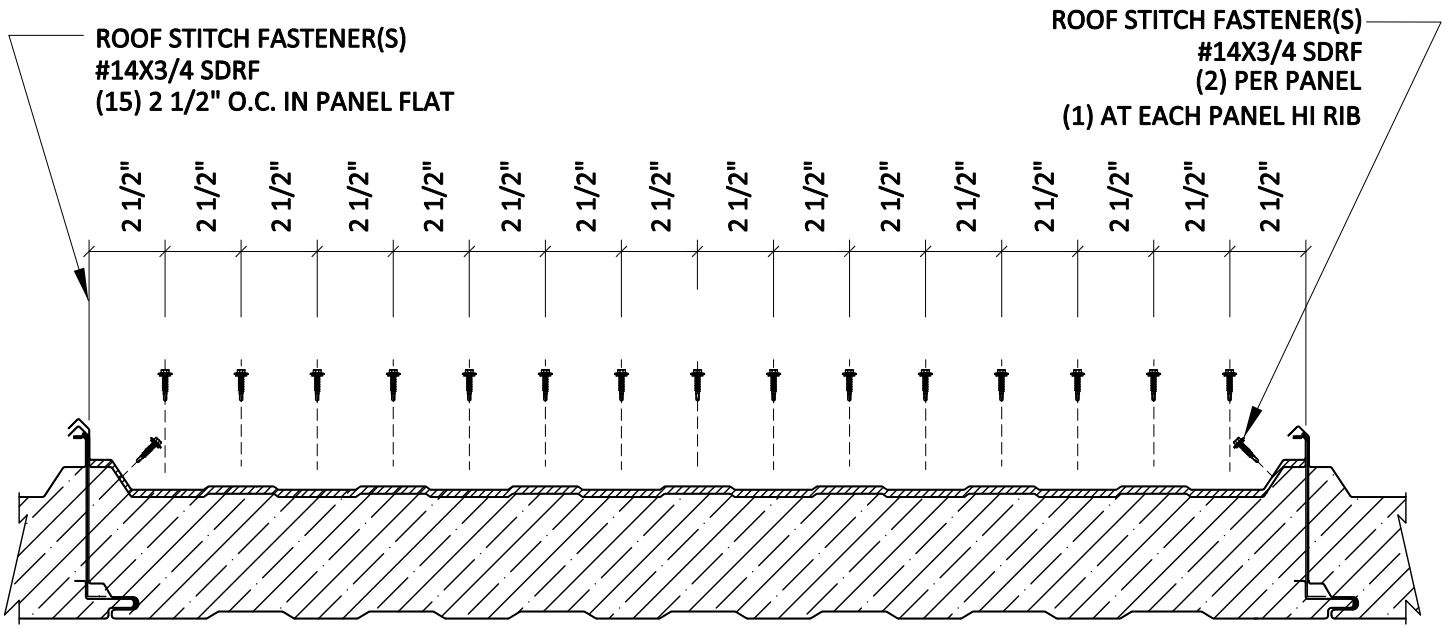
Stitch Fastening at Panel Endlap
Standing Seam (SR2) Insulated Roof Panel
RC05B/RA



PANEL END LAP
TYPICAL STITCH FASTENER PATTERN

ONCE THE UPPER PANEL IS IN PLACE AND FASTENED DOWN, THEN FASTEN DOWN THE ENDLAP USING STITCH FASTENERS AT 2 1/2" O.C.
PLACE FASTENERS APPROXIMATELY 1" FROM THE END OF THE UPPER PANEL.

STITCH FASTENING AT PANEL END LAP

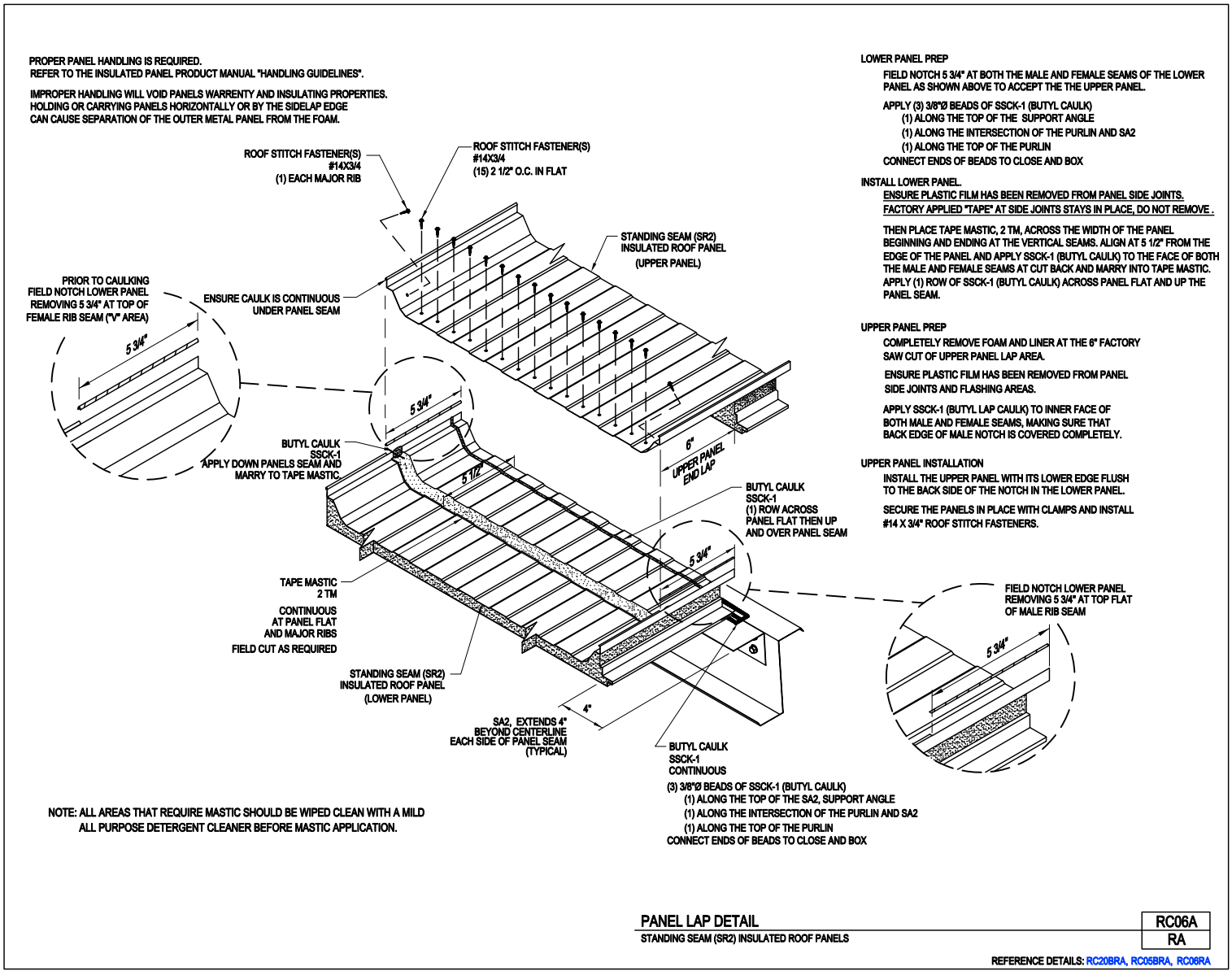
STANDING SEAM (SR2) INSULATED ROOF PANEL

RC05B
RA

Download the DWG file by clicking here.

To Section Index

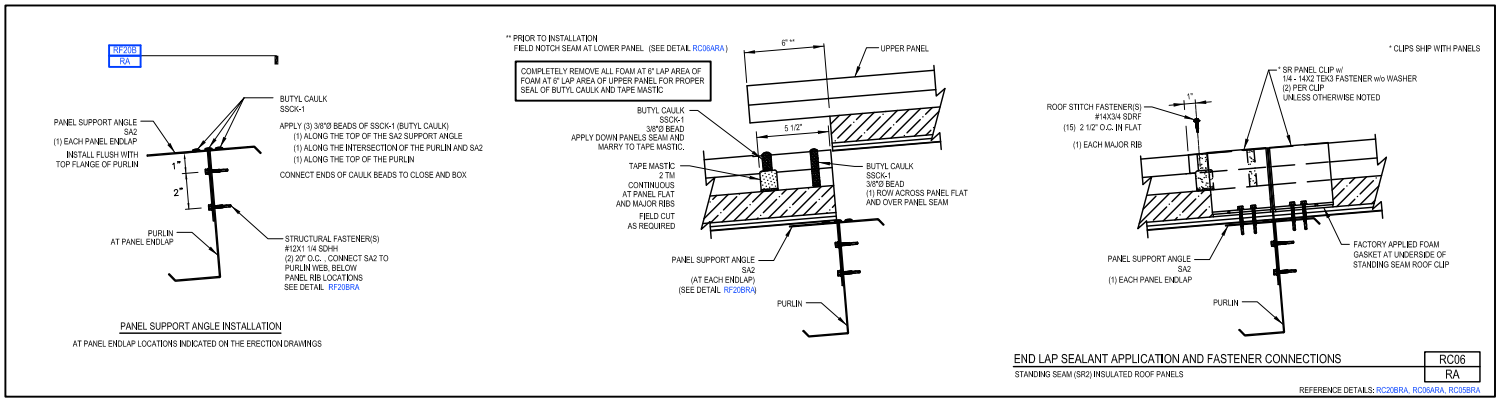
Panel Lap Detail
Standing Seam (SR2) Insulated Roof Panels
RC06A/RA



Download the DWG file by clicking here.

To Section Index

Endlap Sealant Application and Fastener Connections
Standing Seam (SR2) Insulated Roof Panels
RC06/RA



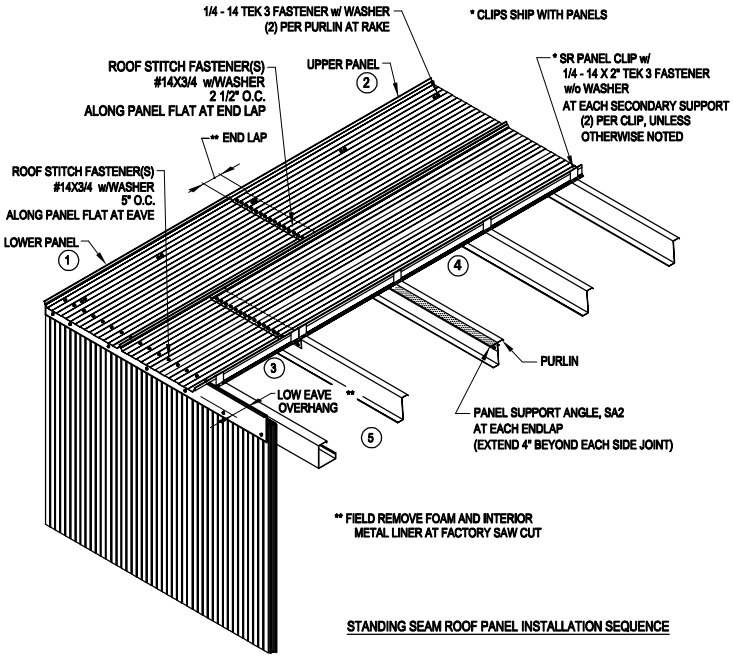
Download the DWG file by clicking here.

To Section Index

Installation Sequence and Guidelines
Standing Seam (SR2) Insulated Roof Panels
RC11/RW

PANEL INSTALLATION SEQUENCE

STANDING SEAM ROOF PANELS MUST BE INSTALLED IN A SPECIFIC SEQUENCE. THIS ENSURES THE CORRECT LAPPING OF THE SIDE AND END LAPS. THE PANEL NUMBERS IN THE DETAIL BELOW SHOW THE CORRECT ORDER OF INSTALLATION.



STANDING SEAM ROOF PANEL INSTALLATION SEQUENCE

PRE-DRILLING FOR FASTENERS (RECOMMENDED):

AFTER REMOVAL OF THE PROTECTIVE PLASTIC FILM, PRE-DRILL THE HOLES FOR THE MAIN ROOF FASTENERS, 1/4 - TEK 3 FASTENERS. IN ADDITION AT LEAST ONE OF THE HOLES FOR PANEL CLIP ATTACHMENT BE PRE-DRILLED AS AN AID TO THE INSTALLATION PROCESS.

DRILL BIT SIZES ARE LISTED BELOW.

MATERIAL THICKNESS	DRILL
18 GA. - 16 GA.	5/32" PILOT
14 GA.	3/16" PILOT
12 GA. - 11 GA.	# 3 DRILL
3/16" TO 3/8"	# 1 DRILL
3/8" & HEAVIER	.231" PILOT

MAIN FASTENERS AND PANEL CLIPS

A BEAD OF CAULK, SSCK-1, SHOULD BE PLACED ON THE STANDING SEAM STARTER PANEL TO BE OVERLAPPED.

AFTER APPLYING THE CAULK ALONG TOP EDGE OF MALE LEG, INSTALL THE SR PANEL CLIPS AS IN CONNECTION DETAILS. CONNECTION DETAILS. APPLY ANOTHER STRIP OF BUTYL CAULK, SSCK-1, ON TOP OF CLIP EXTENDING IT 1" BEYOND CLIP ENDS.

TO ENSURE THAT THE JOINERY IS FULLY NESTED AND TIGHTEN DOWN UNTIL ASSEMBLY IS SNUG. PANEL TO BE FASTENED PER THE ROOF PANEL FASTENING SCHEDULE AND CALCULATIONS. (FASTENER REQUIREMENTS ARE BASED ON DESIGN LOADS SPECIFIC TO THE PROJECT.)

THE USE OF A 600 RPM ELECTRIC SCREW GUN TO DRIVE FASTENERS IS RECOMMENDED.
DO NOT USE IMPACT TOOLS AS THESE DEVICES WILL OVER TIGHTEN AND CAUSE DAMAGE.

PRIOR TO PANEL INSTALLATION

- INSTALL ALL SECONDARY SUPPORT MEMBERS.
- VERIFY ALL STEEL IS ALIGNED PRIOR TO PANEL INSTALLATION
- KEEP PANELS SHADED TO MINIMIZE THERMAL BOW WHICH MAY HINDER PANEL ENGAGEMENT.
- VISUALLY EXAM MALE AND FEMALE EDGES AS EACH PANEL IS REMOVED FROM THE PACK AND CAREFULLY REMOVE ANY SLIGHT INSULATION SPILL OVER.
- REMOVE PROTECTIVE PLASTIC FILM AND PRE-DRILL AS REQUIRED.
- ALWAYS CLEAN PANEL TO REMOVE METAL FILLINGS AFTER DRILLING.
- REMOVE FOAM FOR OVERLAP AS REQUIRED AT LOW EAVE PANEL AND UPPER PANEL END LAP. TAKE EXTRA CARE TO COMPLETELY REMOVE THE FOAM FROM THE UNDERSIDE OF THE PANEL TO ENSURE A POSITIVE AIR AND WATER SEAL IS ACHIEVED BY THE BUTYL CAULK AND TAPE MASTIC APPLICATIONS.

PANEL INSTALLATION GUIDELINES: REFER TO CONNECTION DETAILS FOR COMPLETE REQUIREMENTS.

(1) INSTALL (FIRST/STARTER) PANEL

LAY FIRST PANEL IN ACCORDANCE WITH CONNECTION DETAILS, WITH APPROPRIATE OVERHANG AT LOW EAVE AND FLUSH WITH INSIDE OF THE END WALL PANEL. (PRIOR TO INSTALLATION FIELD CUT PANEL AS INDICATED ON THE ERECTION DRAWINGS.)

FIRST TIER PANELS MUST BE LAID TRUE TO LINE TO MAINTAIN PANEL MODULARITY.
PROPERLY LINE WITH A STRING TO ENSURE A TRUE AND NEAT RUN.
EACH PANEL MUST BE SQUARE BEFORE INSTALLING CLIPS AND FASTENERS.

FASTEN THE FIRST PANEL, PER CONNECTION DETAILS, TO EACH PURLIN ALONG THE RAKE EDGE THEN INSTALL CLIPS AND FASTENERS TO PURLIN / SUPPORT ANGLE LOCATIONS.

(2) INSTALL FIRST UPPER PANEL (IF APPLICABLE)

THE UPPER PANEL INSTALLATION CAN BEGIN ONCE THE FIRST LOWER PANEL HAS BEEN INSTALLED AND THE BUTYL CAULK AND TAPE MASTIC HAVE BEEN APPLIED TO THE UPPER END OF THE FIRST PANEL. (SEE APPROPRIATE DETAILS). PLACE THE ADJOINING PANEL INTO POSITION (SEE "PRIOR TO PANEL INSTALLATION" ABOVE)

NOTE: EACH PANEL MUST BE SQUARE BEFORE INSTALLING FASTENERS.

FASTEN THE FIRST UPPER PANEL AS SHOWN ON PANEL DETAIL TO EACH PURLIN AT THE RAKE EDGE AND INSTALL CLIPS AT AT EACH PURLIN LOCATION.

INSTALL THE CLIPS AT EACH PURLIN LOCATION, THEN INSTALL STITCH FASTENERS AT PANEL END LAP.

AFTER APPLYING THE REQUIRED CAULK / MASTIC AT THE MALE LEG OF THE FIRST ROW OF PANELS, INSTALL THE ADJOINING PANEL AS SOON AS POSSIBLE.

(3) INSTALL ADJOINING LOW EAVE PANEL

PLACE THE ADJOINING PANEL (SEE "PRIOR TO PANEL INSTALLATION" ABOVE) INTO POSITION BY PUSHING IT INTO THE LINER SIDE TONGUE AND GROOVE. THE OVERLAPPING FEMALE LEG SHOULD NOW BE ALIGNED OVER THE FASTENED PANELS LEADING MALE LEG WITH THE CLIPS SANDWICHED BETWEEN THE FOAM AND METAL EDGES.

(4) INSTALL ADJOINING UPPER PANEL (IF APPLICABLE)

REPEAT INSTALLATION STEP 3, AS REQUIRED.

(5) INSTALL ADJOINING LOW EAVE PANEL

REPEAT INSTALLATION STEP 2 AS REQUIRED.

FOLLOW SR SERIES STANDING SEAM ELECTRIC SEAMER AND HAND SEAMER MANUALS TO SEAM JOINTS TO A 180° BEND. TO PREVENT THE POSSIBILITY OF PANELS BEING WIND DAMAGED OR BLOWN OFF THE ROOF, IT IS HIGHLY RECOMMENDED THAT SEAMING IS COMPLETED AS SOON AS POSSIBLE. THIS WILL ENSURE THAT THE ROOF PANEL IS ADEQUATELY SECURED DURING INSTALLATION.

AFTER ALL PANELS ARE INSTALLED, FASTENED AND SEAMED, FASTEN EAVE, RAKE AND PEAK TRIMS RESPECTIVELY.

INSTALLATION SEQUENCE AND GUIDELINES — RC11
STANDING SEAM (SR2) INSULATED ROOF PANELS — RW

Download the DWG file by clicking here.

To Section Index

Panel Seaming Requirements
Standing Seam (SR2) Insulated Roof Panels
RC12/RA

SR2 ROOF PANEL SEAMING REQUIREMENTS

THE DESIGN OF THIS STRUCTURE REQUIRES THAT THE 90° SEAMING METHOD BE UTILIZED.

90° SEAM

The 90° seam is required on the entire SR2 roof. The best way to accomplish this is with the DI's SR Electric Seamer. Before starting the electric seamer on the roof, the panels must be hand crimped at the seamer starting location.

HAND CRIMP ONLY TO START THE SEAMER

The hand crimper supplied by DI Seamers is only used to crimp the seam into a 90° seam so that the electric seamer can be placed onto the seam.

ERECTOR NOTE: DO NOT HAND CRIMP PANEL CLIPS USING DI SEAMERS HAND CRIMPER.
THIS HAND CRIMPER IS TO BE USED ONLY TO START THE ELECTRIC SEAMING MACHINE.

If during installation of the roof panel you need to hand crimp around the male side of the panel clip before the next panel is installed. A separate hand crimper is required for crimping the panel clip. This crimper is available upon request. "Contact your Customer Service representative to obtain the hand crimper for the SR-__ Clip."

WHEN TO SEAM

The roof panels may be seamed as work progresses or the entire roof can be seamed all at once.
Refer to the SR2 Seaming Instructions included in the Electric Seamer Kit.
The Electric seamer should be run from ridge to eave after hand crimping at the ridge (refer to seamer instructions).
Place the electric seamer machine on a panel rib that has been hand crimped and seam the full length of the roof panel with the electric seamer.

CAUTION

Un-seamed roof panels cannot provide their designed wind load and weather resistance.
The roof seam profile is complete only after the entire roof has been mechanically seamed.

PANEL SEAMING REQUIREMENTS — **RC12 / RA**

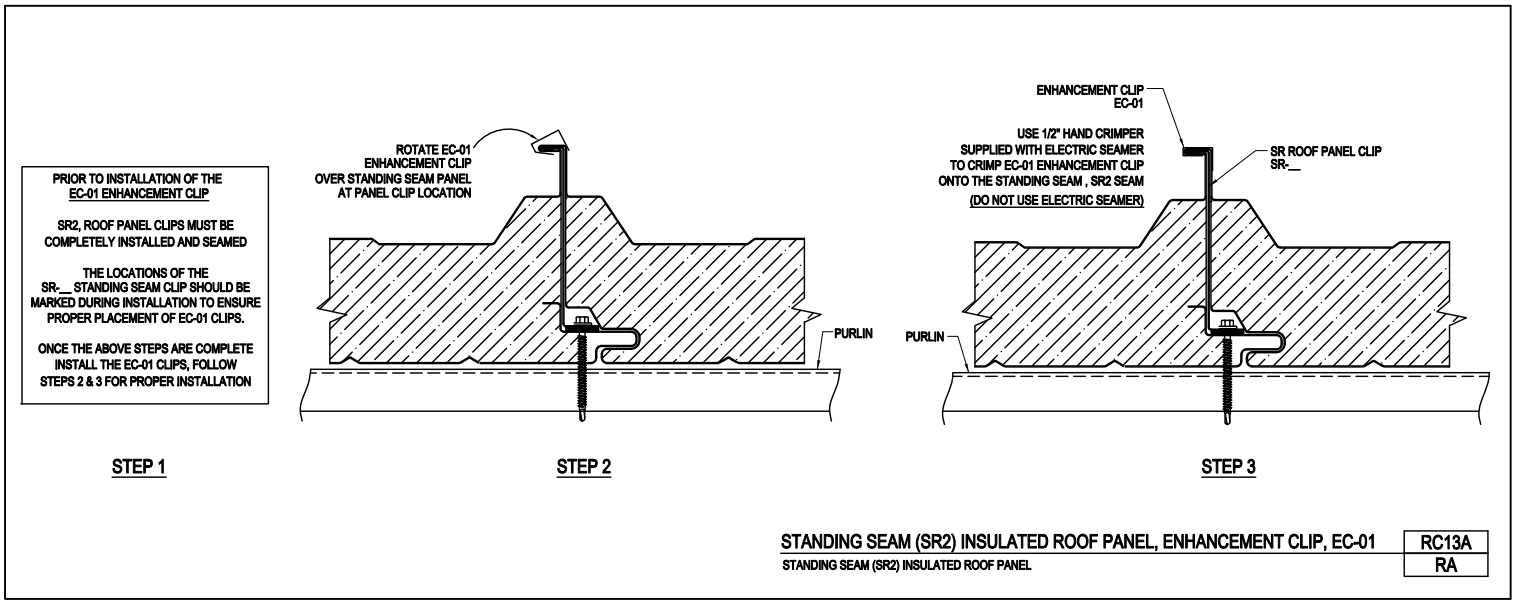
STANDING SEAM (SR2) INSULATED ROOF PANELS

REF. DETAILS: RC62RA and RC36RA

Download the DWG file by clicking here.

To Section Index

Standing Seam (SR2) Insulated Panel, Enhancement Clip, EC-01
Standing Seam (SR2) Insulated Roof Panels
RC13A/RA



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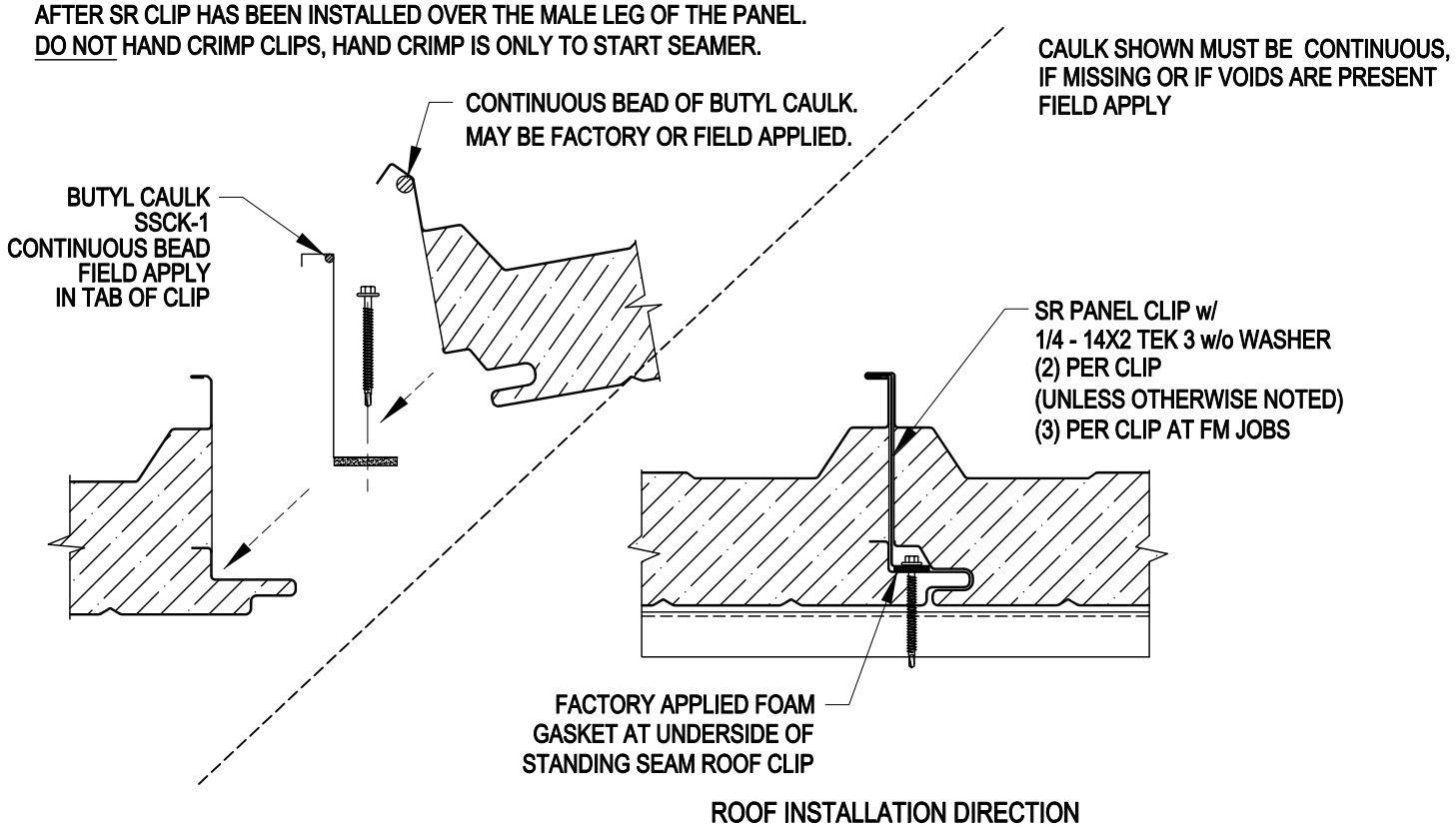
To Section Index

Roof Panel Joint
Standing Seam (SR2) Insulated Roof Panels
RC13/RA

NOTES:
ENSURE PLASTIC FILM HAS BEEN REMOVED FROM PANEL SIDE JOINTS.
DO NOT OVER DRIVE FASTENERS
IF THE METAL AT THE EDGE OF THE PANEL IS DEFORMED OUT OF PLANE, THE ADJACENT PANEL WILL BE DIFFICULT TO ENGAGE AND WILL NOT SEAM AFTER SR CLIP HAS BEEN INSTALLED OVER THE MALE LEG OF THE PANEL.
DO NOT HAND CRIMP CLIPS, HAND CRIMP IS ONLY TO START SEAMER.



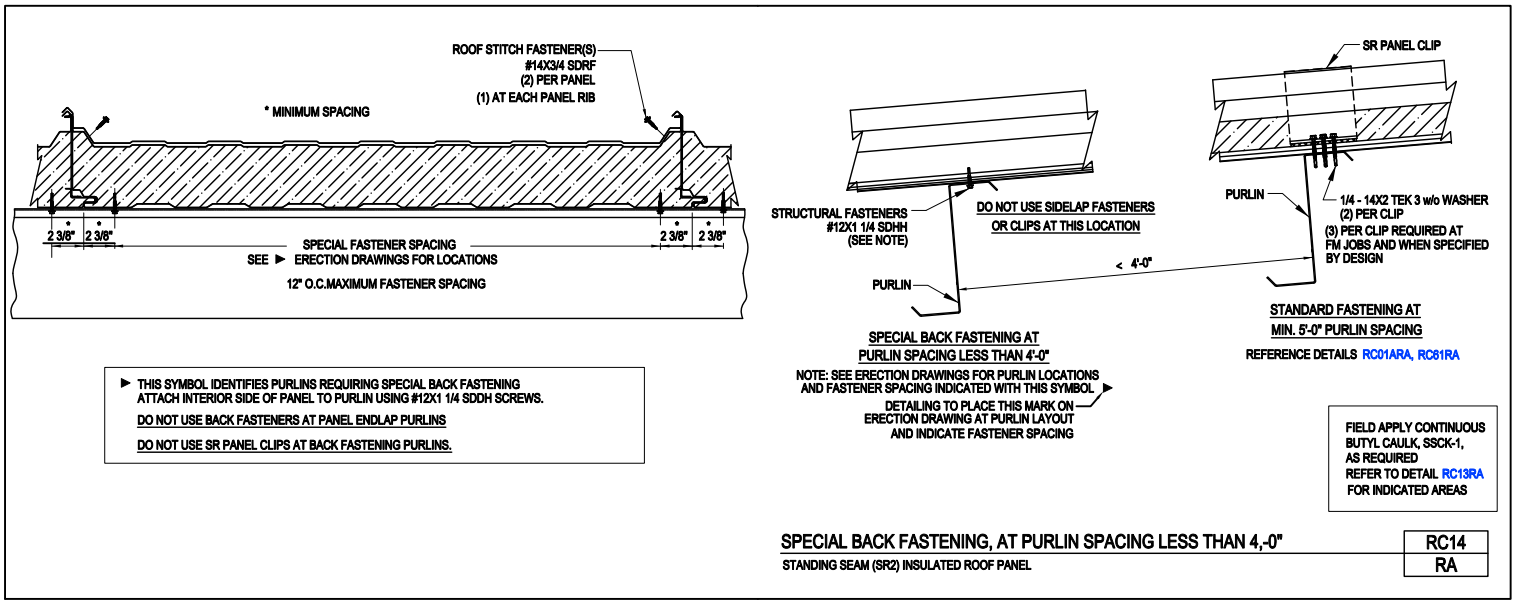
ROOF PANEL JOINT
STANDING SEAM (SR2) INSULATED ROOF PANEL

RC13
RA

Download the DWG file by clicking here.

To Section Index

Special Back Fastening, at Purlin Spacing Less Than 4'-0"
Standing Seam (SR2) Insulated Roof Panels
RC14/RA



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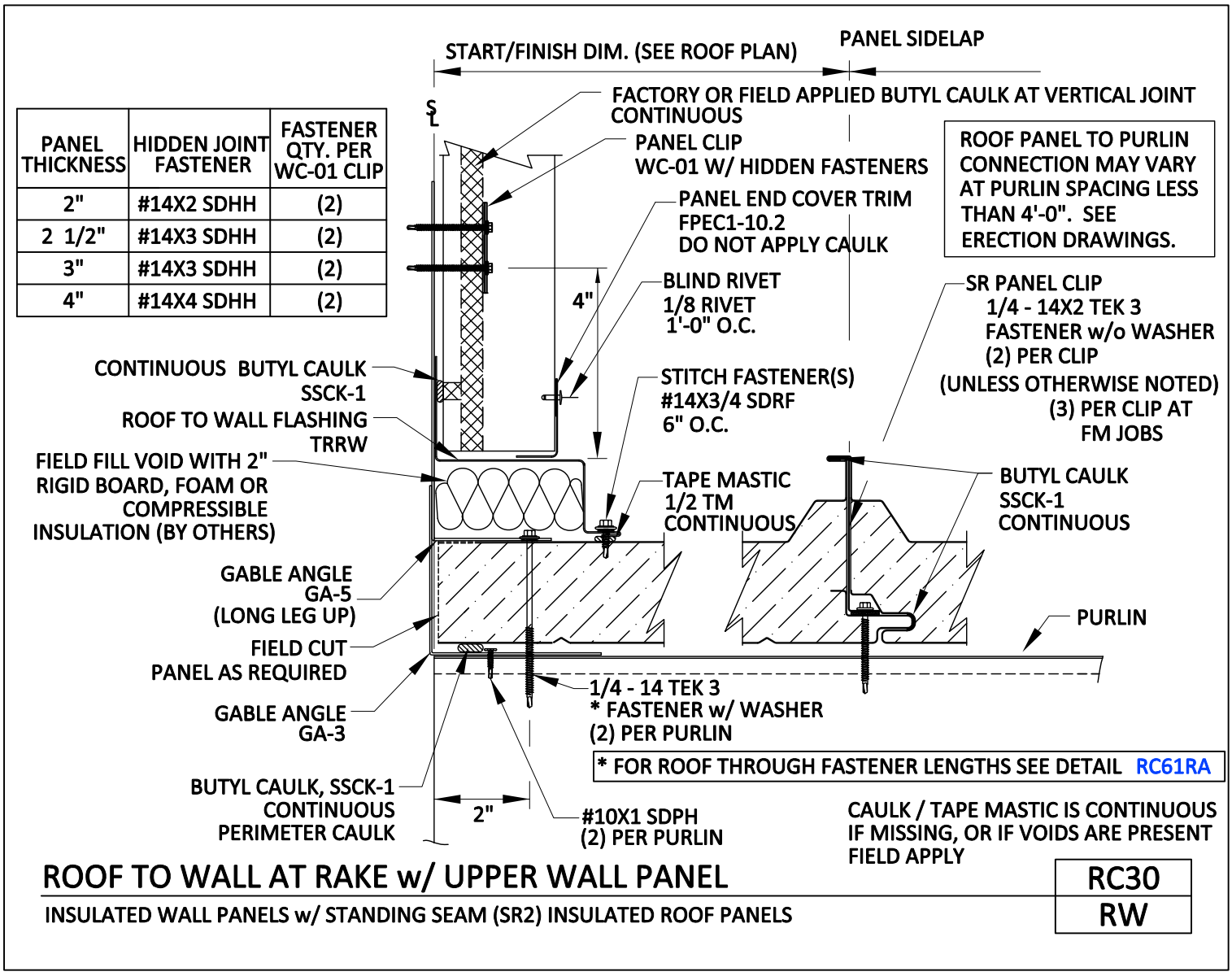
Roof to Wall at Rake w/ Upper Wall Panel
Insulated Wall Panels w/ Standing Seam (SR2) Insulated Roof Panels
RC30/RW

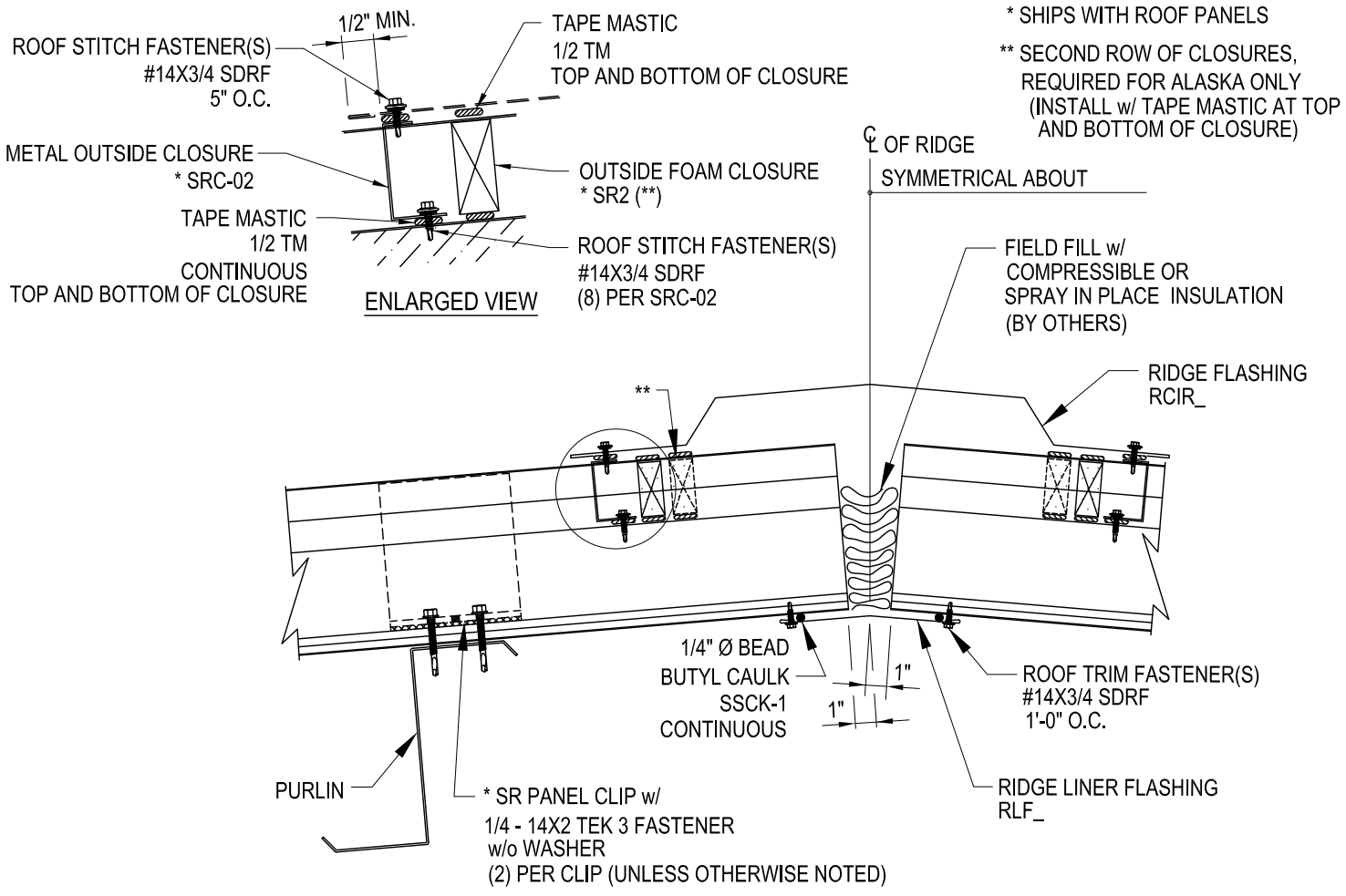


PANEL THICKNESS	HIDDEN JOINT FASTENER	FASTENER QTY. PER WC-01 CLIP
2"	#14X2 SDHH	(2)
2 1/2"	#14X3 SDHH	(2)
3"	#14X3 SDHH	(2)
4"	#14X4 SDHH	(2)

Download the DWG file by clicking here.

To Section Index

Ridge Connections
SR2, Standing Seam Insulated Roof Panel
RC32/RA



RIDGE CONNECTIONS

STANDING SEAM (SR2) INSULATED ROOF PANELS

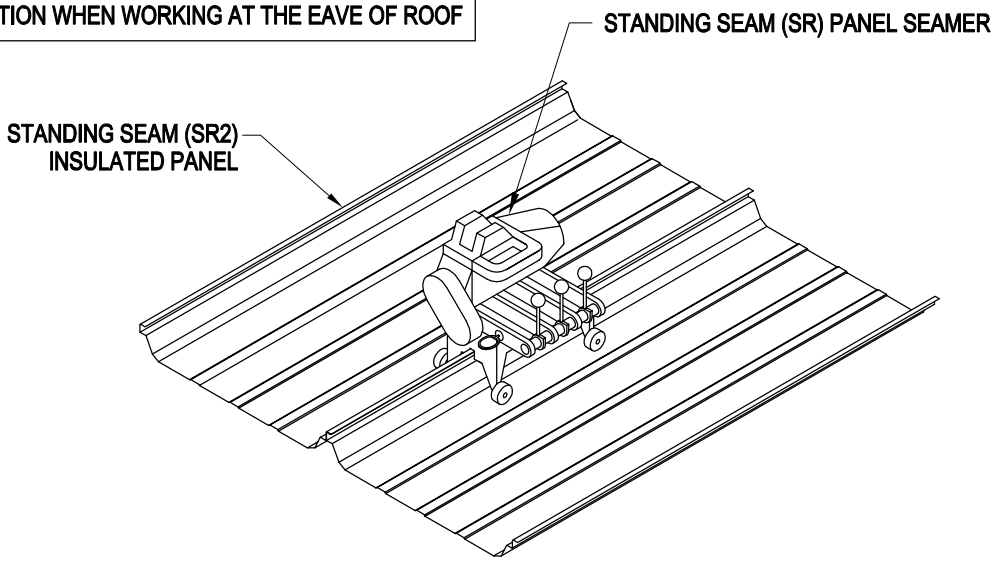
RC32
RA

Download the DWG file by clicking here.

To Section Index

Electric Seamer Seaming Detail
Standing Seam (SR2) Insulated Roof Panels
RC36/RA

SAFETY PRECAUTION:
USE EXTREME CAUTION WHEN WORKING AT THE EAVE OF ROOF



IN PREPARATION OF THE SEAMING OPERATION, ALL CONSTRUCTION DEBRIS SHOULD BE REMOVED FROM THE ROOF TO PREVENT MACHINE DAMAGE AND/OR ROOF DAMAGE.
MAINTAIN A CONSTANT CHECK FOR PROPER SEAMING OF THE ROOF PANELS.
HAND CRIMP STARTER SEAM AS SPECIFIED IN ELECTRIC SEAMER OWNER'S MANUAL.

REFER TO THE OWNER'S MANUAL INCLUDED WITH THE ELECTRIC SEAMER FOR SAFE AND PRACTICAL SEAMING INSTRUCTIONS

ELECTRIC SEAMER SEAMING DETAIL
STANDING SEAM (SR2) INSULATED ROOF PANELS

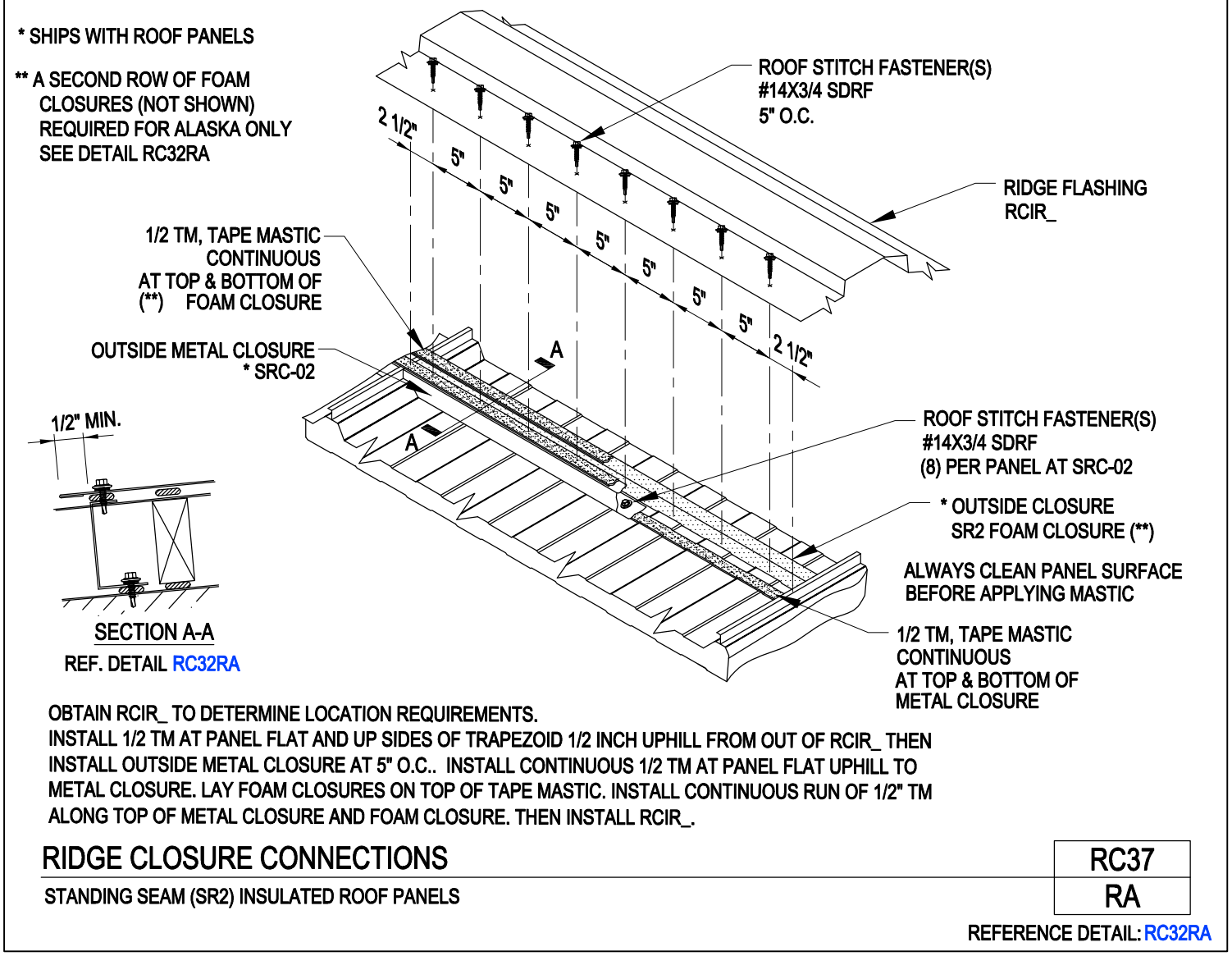
RC36
RA

REFERENCE DETAIL: RC62RA

Download the DWG file by clicking here.

To Section Index

Ridge Closure Connections
SR2, Standing Seam Insulated Roof Panel
RC37/RA

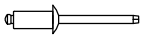


Download the DWG file by clicking here.

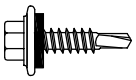
To Section Index

Basic Fasteners and Fastener Charts
Standing Seam (SR2) Insulated Roof Panels
RC61/RA

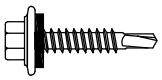
Face Fastening at Flashing and Trim, (Color Match):



1/8 RIVET
1/8 Blind Rivet

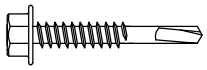


#14X3/4 SDRF
Self Drilling, Hex Head w/ Washer with Washer
(Premium Fastener)



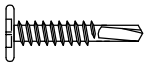
#14X1 SDRF

Structural Fastener(s)
SA2 Angle to Purlin:

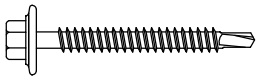


#12X1 1/4 SDHH (TEK3)
Self Drilling, Carbon Steel Hex Head Fastener without Washer
(#12X1 1/2SDHHTEK5)

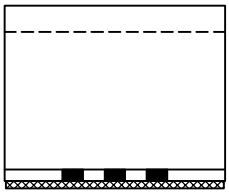
Miscellaneous Fastener:



#10X1 SDPH
Self Drilling Pan Head Screw

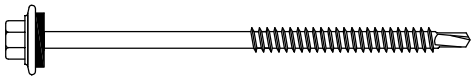


1/4 - 14X2 TEK 3 Fastener w/o Washer
Self Drilling, Hex Head
(2) per Panel Clip (Unless Otherwise Noted)



* SR Panel Clip
SR-__
* Clip Ships with Panel

Standing Seam (SR2) Panel Clip with Factory Applied Foam Gasket	
Roof Panel Thickness	Clip Part Mark
3 1/4"	SR-325
4"	SR-04
5"	SR-05
6"	SR-06



1/4 - 14 TEK 3 Fastener w/ Washer
Self Drilling, Hex Head

Structural Fastening at Panel Flat (2) per Purlin at Rake (Unless Otherwise Noted)	
Roof Panel Thickness	* 1/4 - 14 TEK 3 Fastener w/ Washer
3 1/4"	* 1/4 - 14X5 TEK 3 w/ Washer
4"	* 1/4 - 14X5 TEK 3 w/ Washer
5"	* 1/4 - 14X6 TEK 3 w/ Washer
6"	* 1/4 - 14X7 TEK 3 w/ Washer

Note: See detail RC11/RW for pre-drilling requirements.

BASIC FASTENERS AND FASTENER CHARTS

STANDING SEAM (SR2) INSULATED ROOF PANELS

RC61
RA

Download the DWG file by clicking here.

To Section Index

Erection Tools
Standing Seam (SR2) Insulated Roof Panels
RC62/RA

THE STANDING SEAM (SR2) INSULATED ROOF SYSTEM HAS SIDE JOINT RIBS WHICH ENGAGE WITH THE ADJACENT PANEL TO FORM A TIGHT PENETRATION FREE CONNECTION. FIELD CAULKING IS REQUIRED.

THE PANEL IS ATTACHED TO THE SUPPORT FRAMING BY SR-__ PANEL CLIPS, INTERLOCKED WITHIN THE PANEL RIB AND THROUGH FASTENED AT THE SIDE JOINT TO THE PURLINWITH A SELF-DRILLING FASTENER.

FOR PROPER INSTALLATION OF THE PANEL THE FOLLOWING SEAMER AND TOOLS ARE SPECIFICALLY DESIGNED FOR THE STANDING SEAM (SR2) INSULATED ROOF PANELS, THE ARE INCLUDED IN THE SR ELECTRIC SEAMER PACKAGE

SEAM CLAMP
HAND CRIMPER (REQUIRED AT STARTING END OF PANEL FOR SEAMING, NOT AT PANEL CLIPS)
SR PANEL ELECTRIC SEAMER

INSTRUCTIONS FOR TOOL USE AND SEAMING ARE PROVIDED WITH THE SR ELECTRIC SEAMER OWNER'S MANUAL. THE SR SEAMING PACKAGE IS AVAILABLE FOR PURCHASE OR RENTAL THROUGH:

D.I. ROOF SEAMERS
915 HIGHWAY 45
CORINTH, MS 38834
888.343.0456
WWW.EAGLESEAMERS.COM

NOTE: POWER SUPPLY IS BY OTHERS.
POWER REQUIREMENTS ARE AS FOLLOWS:
THE ROOF SEAMER MOTOR REQUIRES 20 amp, 100-125 volt AC POWER SUPPLY.
POOR PERFORMANCE AND MOTOR DAMAGE CAN RESUL FROM USE OF AN IMPROPER POWER SUPPLY.
REQUIRED:

- MAXIMUM EXTENSION CORD LENGTH: 75 ft. (22.8m)
- MINIMUM OF 10 GA. 10/2 CORD
- MUST HAVE A DEDICATED POWER SUPPLY FOR THE ROOF SEAMER

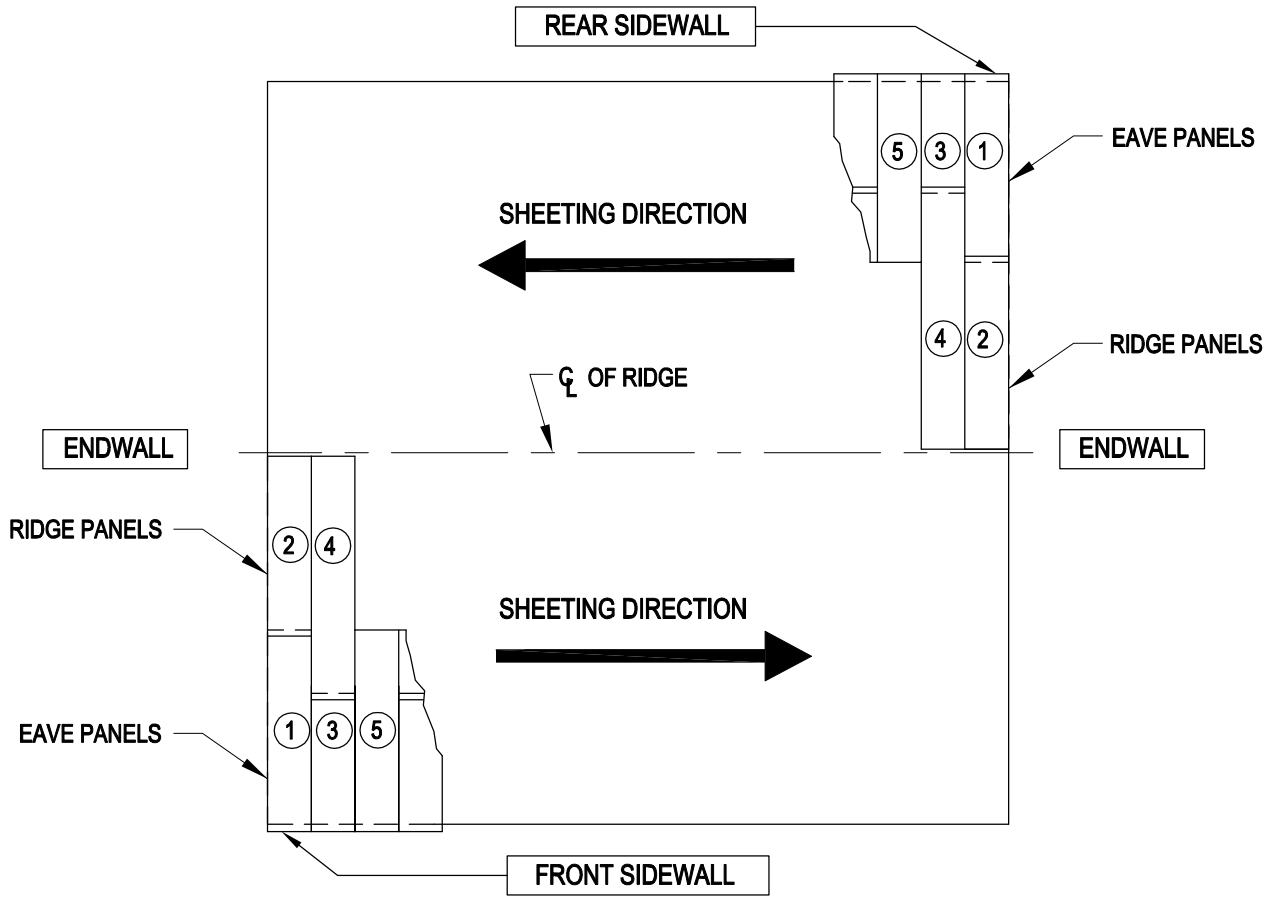
ERECTION TOOLS	RC62
STANDING SEAM (SR2) INSULATED ROOF PANELS	RA

Download the DWG file by clicking here.

To Section Index

Direction of Roof Panel Installation
Standing Seam (SR2) Insulated Roof Panels
RC64/RA

SHEETING DIRECTION MUST BEGIN AS INDICATED ON THE BUILDING ERECTION DRAWINGS.



DIRECTION OF ROOF PANEL INSTALLATION
STANDING SEAM (SR2) INSULATED ROOF PANELS

RC64
RA

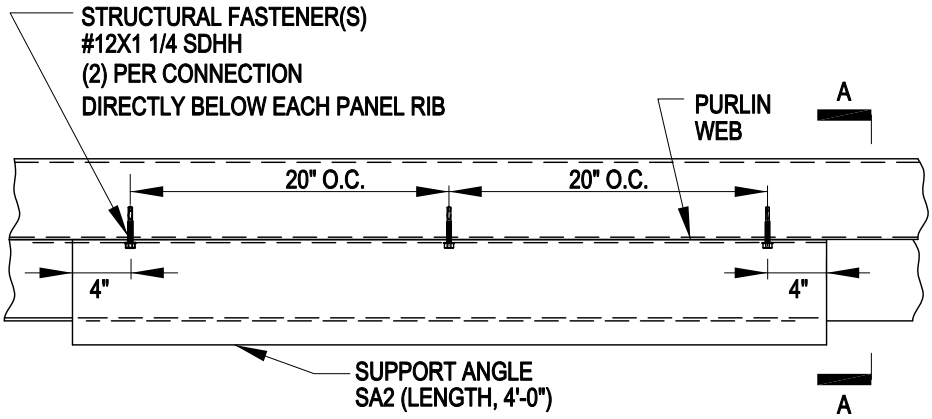
Download the DWG file by clicking here.

To Section Index

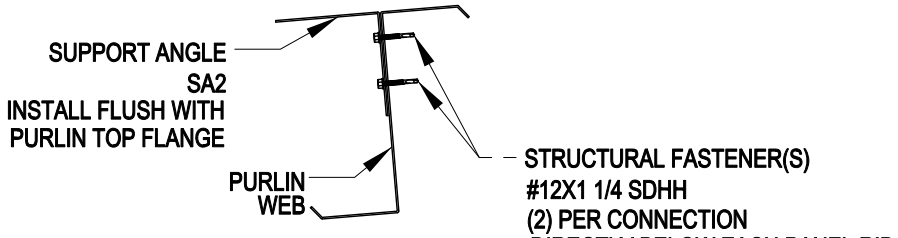
Top View at Panel Endlap with Staggered Support Angle, SA2
Standing Seam (SR2) Insulated Roof Panels
RF20B/RA

NOTE: SA2, SUPPORT ANGLE CONNECTIONS TO PURLIN WEB

1) REFER TO ERECTION DRAWING PANEL LAYOUT FOR LOCATION OF PURLINS AT ROOF PANEL ENDLAP.
2) OBTAIN THE FIRST TWO ENDLAP PANELS TO DETERMINE WHERE THE ROOF PANEL RIBS WILL FALL WHEN INSTALLED.
3) LAY PANELS IN PLACE, MARK LOCATIONS OF ROOF PANEL RIBS ON PURLIN. THEN RETURN PANEL TO STORAGE AREA).
4) ATTACH SA2 TO PURLIN AT MARKED LOCATION 20" ON CENTER FROM RIB TO PANEL CENTER TO RIB.



STAGGERED INTERMEDIATE SA2 (LOCATIONS VARY)



SECTION A - A

TOP VIEW AT PANEL ENDLAP WITH STAGGERED SUPPORT ANGLE, SA2

STANDING SEAM (SR2) INSULATED ROOF PANEL

RF20B
RA

REFERENCE DETAIL: RC11/RW

Download the DWG file by clicking here.

To Section Index

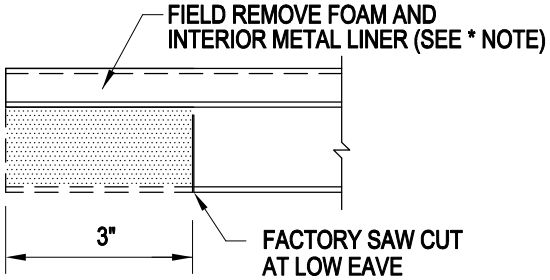
Panel End Prep
Insulated Roof Panels
RP10/QA

FIELD REMOVE INTERIOR METAL LINER AND ALL FOAM AT FACTORY SAW CUTS

PANEL AT LOW EAVE

INTERIOR METAL LINER FACE AND FOAM INSULATION WILL HAVE A FACTORY SAW CUT AT LOW EAVE LOCATION VARIES FROM END OF PANEL.

- 3" AT ALL ROOF SLOPES



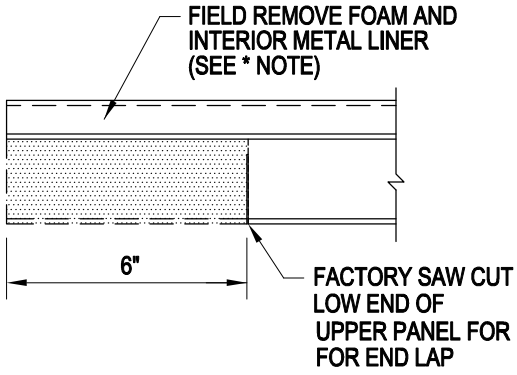
* NOTE: CAREFULLY FIELD REMOVE ALL FOAM FROM THE UNDERSIDE OF THE OUTER METAL SKIN TO ENSURE A POSITIVE AIR AND WATER INFILTRATION SEAL.

UPPER PANEL AT END LAP

INTERIOR METAL LINER FACE AND INSULATION FACTORY SAW CUT IS 6" AT THE LOW END OF THE UPPER PANEL FOR END LAP,

STANDARD ENDLAP APPLICATION BY ROOF PANEL PROFILE IS:

- 6" AT SR2 ROOF PANELS WITH SLOPES EQUAL TO OR GREATER THAN 1/2:12
- 6" AT HR3 ROOF PANELS WITH ROOF SLOPES EQUAL TO OR GREATER THAN 1:12



PANEL END PREP
INSULATED ROOF PANELS

RP10
QA

Download the DWG file by clicking here.

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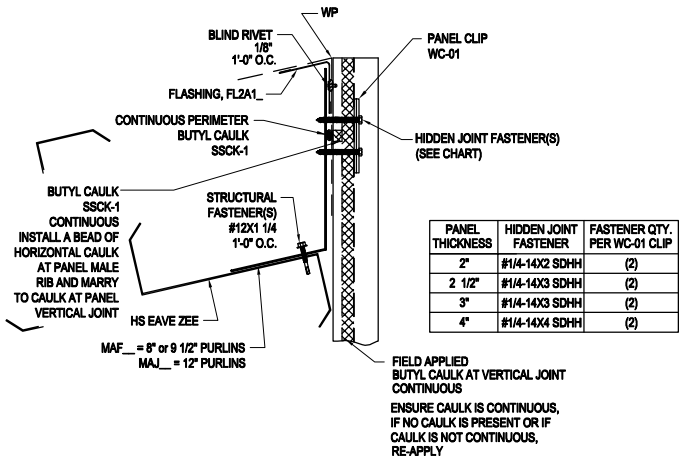
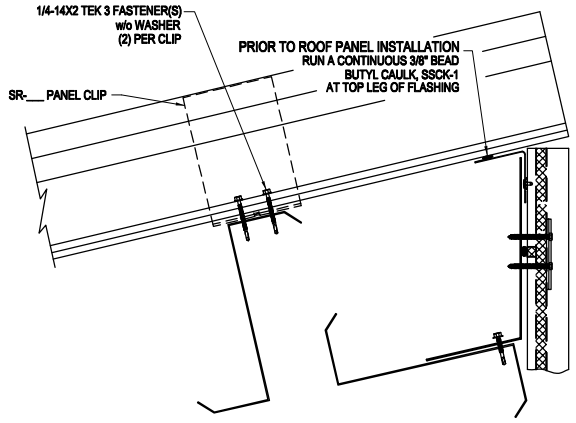
High Side Attachments
Insulated Wall Panels w/ Standing Seam (SR2) Insulated Roof Panels
WEA05/RW

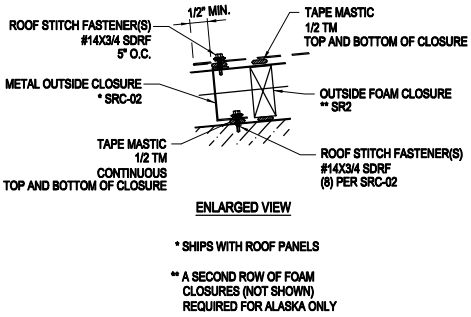


PANEL THICKNESS	HIDDEN JOINT FASTENER	FASTENER QTY. PER WC-01 CLIP
2"	#1/4-14X2 SDHH	(2)
2 1/2"	#1/4-14X3 SDHH	(2)
3"	#1/4-14X3 SDHH	(2)
4"	#1/4-14X4 SDHH	(2)

HIGH SIDE WALL PANEL ATTACHMENT



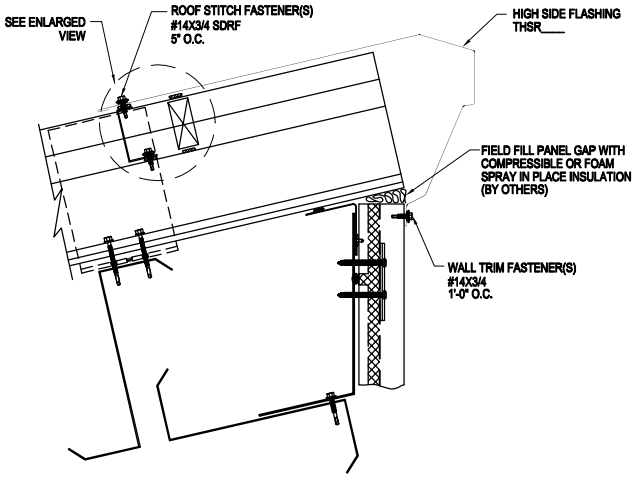
(2) HIGH SIDE ROOF PANEL ATTACHMENT



ENLARGED VIEW

* SHIPS WITH ROOF PANELS

** A SECOND ROW OF FOAM CLOSURES (NOT SHOWN) REQUIRED FOR ALASKA ONLY



(3) HIGH SIDE EAVE FLASHING ATTACHMENT

HIGH SIDE ATTACHMENTS AT ROOF SLOPES GREATER THAN 4:12 — WEA05 RW
INSULATED WALL PANELS w/ STANDING SEAM (SR2) INSULATED ROOF PANELS

Download the DWG file by clicking here.

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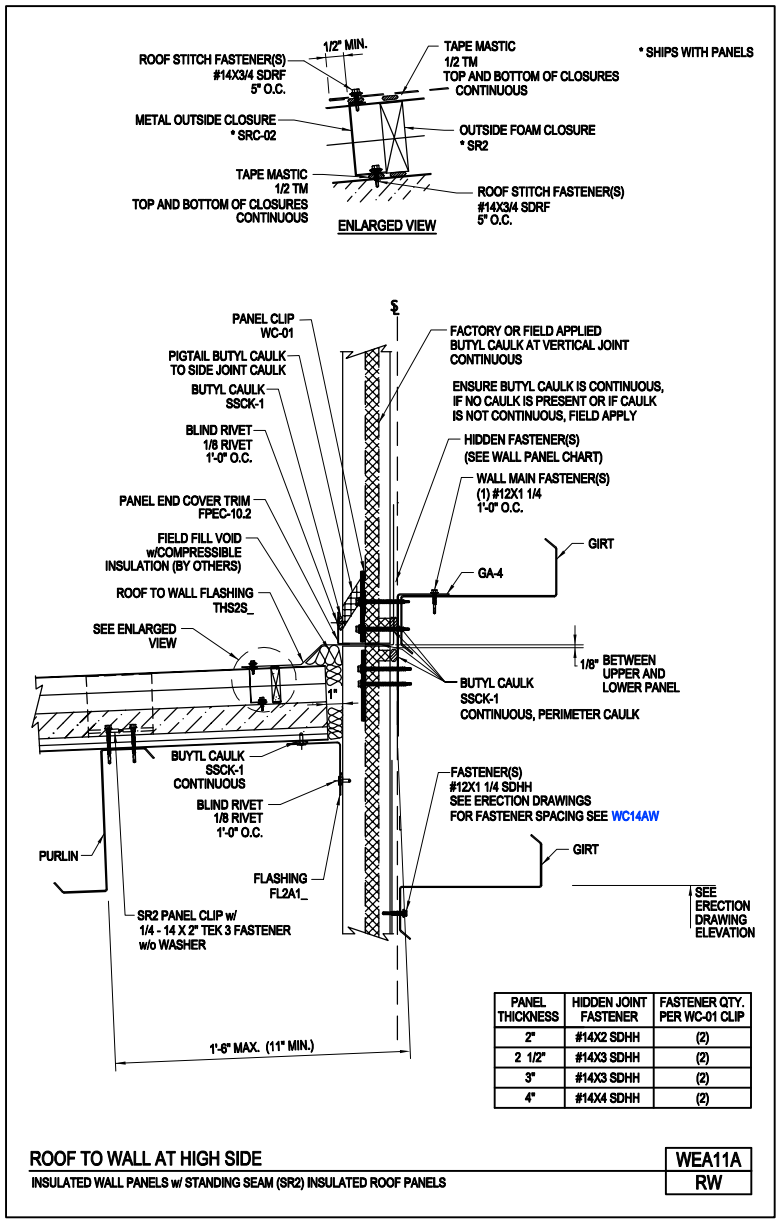
Roof to Wall at High Side
Insulated Wall Panels w/ Standing Seam (SR2) Insulated Roof Panels
WEA11A/RW



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